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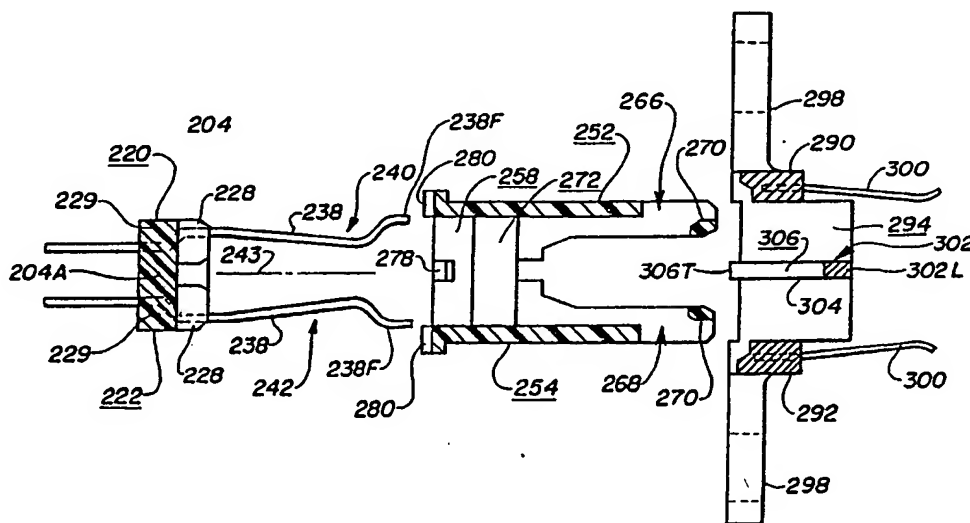
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(54) Title: **RECEPTACLE FOR A TERMINATOR FOR MULTIPLE ELECTRICAL CONDUCTORS**



(57) Abstract

A receptacle (200) for terminator (10) for multiple conductors includes a housing (208), a contact block (204) having a first (240) and a second (242) array of contacts, and a frame (212) with a central plate (302). When the central plate is connected to ground potential the contact arrays are electrically isolated from each other.

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TITLEReceptacle for a Terminator
for Multiple Electrical Conductors

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Cross-Reference to Related Applications

This application is a continuation-in-part of application Serial Number 07/285,533, filed December 16, 1988 (EL-4271-C), which is itself a continuation-in-part and includes subject matter
10 divided from application Serial Number 07/193,611, filed May 13, 1988, now United States Patent 4,824,383, (EL-4271-B), which is itself a continuation-in-part of application Serial Number 091,002, filed September 2, 1987 (EL-4271-A), now abandoned, which is itself
15 a continuation-in-part of application Serial Number 932,921, filed November 18, 1986 (EL-4271), now abandoned.

Background of the Invention

The present invention relates to a receptacle for a terminator having first and second arrays of electrical contacts
20 therein, each connectable to one of a multiplicity of electrical conductors, and in particular, to a receptacle having a central plate therein arranged to isolate each array of electrical contacts.

Description of the Prior Art

25 As the performance of electronic devices has increased exponentially it has become recognized in the art that the transmission of electrical signals, whether within a given electronic apparatus or between coupled apparatuses, must be approached from a system viewpoint. Such a viewpoint mandates that not only must each
30 individual component in the signal transmission be optimized for high-speed operation but also the interfaces between components in the transmission system must be able to perform interactively without degrading the performance of an adjacent component.

One of the first components in the signal transmission system to receive attention is the transmission cable itself. The realization has been made that the cable handling the high speed signals is the electrical equivalent of a transmission line in that it
5 extends an electrically great distance with respect to the wavelength of the transmitted signals. This is true even though in most instances the cable extends only a physically short distance between components of a given apparatus or between cooperating apparatus.

The design of electrical cable has advanced to a point
10 wherein the cable can be precisely engineered to exhibit predetermined electrical properties. Exemplary of such cable structure is that disclosed and claimed in copending application Serial Number 07/067,767, filed July 8, 1987, now United States Patent 4,800,236 (EL-4258-A), and that disclosed and claimed in copending
15 application Serial Number 07/258,769, filed October 17, 1988, both assigned to the assignee of the present invention. The cable disclosed in the last-mentioned applications includes a corrugated ground structure which defines separate enclosed regions, or envelopes, which extend throughout the entire length of the cable.
20 Each of the envelopes receives one or more ordinary jacketed conductors. When the ground structure is connected to a predetermined electrical potential the conductor in each envelope is isolated totally from those conductors disposed in adjacent envelopes. As a result such a cable exhibits electrical properties closely similar to
25 those attainable from coaxial cable despite the fact that only ordinary jacketed conductors are utilized.

The system viewpoint has expanded to include considerations of electrical performance in the transition region intermediate the end of the cable and the cable terminator. The
30 connector structure disclosed and claimed in United States Patent 4,731,031, assigned to the assignee of the present invention, utilizes a ground plane spaced predetermined distances from the ends of the conductors in the cable, the contacts in the connector and the

interconnection therebetween for the purpose of minimizing electrical discontinuities in the system.

Density of the terminator, that is, the number of signals that can pass through a given terminator, is also an important consideration. In conventional systems attempts have been made to extend the shielding and control the impedance of the system beyond the transmission line by simply dedicating alternating contacts in the linear array of contacts in the terminator as ground contacts. The contact is not physically altered, but is merely designated as a ground contact and connected to a predetermined ground potential. The net result of these factors is that the density of the terminator is limited.

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In United States Patent 4,824,383, from which the instant application derives continuity, the system concept is extended to the individual terminator of the transmission system and/or to the corresponding receptacle therefor in a way that increases the density of the terminator. That patent discloses a terminator for either a multiple conductor cable or a multiple tracing substrate that electrically isolates individual or groups of contact elements in the terminator to prevent or minimize cross talk between adjacent conductors and to prevent or minimize degradation of signal transmission. In addition, the isolating structure in the terminator is arranged in such a fashion that the contacts are not themselves included as part of the isolating structure whereby the signal density of the terminator is increased. This patent also discloses a corresponding receptacle structure for the plug terminator, and which includes a structure in the receptacle which isolates the contacts therein to minimize cross-talk and signal degradation.

More particularly, United States patent 4,824,383 relates, in one aspect, to a terminator for a multiple conductor electrical transmission system in which a ground structure is provided which electrically isolates individual or groups of adjacent electrical contact elements disposed in the terminator. The terminator may be

implemented in a form that terminates a multiconductor cable or in a form that provides a terminator for a multiple tracing substrate. The terminator is thus adapted to interconnect in substrate-to-substrate, cable-to-cable, or cable-to-substrate form.

5 In either form the terminator includes a metallic ground structure having a baseplate with at least one but preferably a plurality of walls that extend upwardly from a surface of the baseplate. In the preferred case a series of walls also extends from the opposite surface of the baseplate. The walls cooperate to define a plurality of channels
10 that extend in side-by-side relationship across the surface of the baseplate. An insulated support structure having a body portion with an array of extending fingers is mounted on the baseplate with the fingers extending into the channels on the baseplate. An individual electrical contact element or, if desired, a group of a predetermined
15 number of contact elements, is mounted on each of the fingers. In one arrangement the fingers may each be provided with a recess in which an individual electrical contact or a group of electrical contacts is disposed. The walls on the baseplate extend above the baseplate for a greater distance than do the electrical contacts. As a result, with the
20 ground structure connected to a predetermined potential, each of the individual contacts or each group of contacts is electrically isolated from the adjacent contact or group of contacts, as the case may be, thus preventing or minimizing cross talk therebetween.

 As noted the terminator can be implemented in a form
25 suitable for the edge terminator of a substrate such as a circuit board, or as a plug terminator for a multiple conductor cable. In the former instance the ground structure is provided with a suitable mounting arrangement whereby the ground structure may be mounted in edgewise relationship to the substrate. In the latter instance a suitable
30 housing is provided to define the plug portion. In one instance the portion of the ground structure having the walls thereon and the extending fingers of the insulated support structure project forwardly from the housing. In another instance the housing is coextensive with the forward face of the insulated support structure and the ground

structure. The insulating support structure may be provided with trenches therein which receive the individual conductors of the cable. Alternatively the wires of the conductors may be facially welded to the contacts.

5 In another aspect United States Patent 4,824,383 relates to a receptacle housing for a terminator. In one embodiment the receptacle housing has an array of lands separated in one instance by alternate grooves or, in another instance, by alternate slots. The lands carry electrical contact elements thereon. In the arrangement in
10 which the grooves are used a separate array of contact elements is provided in the grooves. In the arrangement with the slotted housing, the exterior of the housing is provided with a ground plate that communicates with at least one of the slots. In each instance the housing is connectable to the plug such that the signal carrying
15 contacts disposed within the channels on the ground structure are electrically interengaged with the contact elements on the lands. The walls of the ground structure are disposed in electrical contact with either the contacts provided in the grooves or the plate overlying the slots. When conjoined the plug and housing provides electrical
20 shielding for the contact elements in the terminator (in either the cable plug form or the edge card form), thus preventing or minimizing cross talk and degradation and maintaining electrical signal integrity.

Summary of the Invention

25 The present invention relates to a receptacle in which the contacts thereof are arranged in first and second generally linear arrays. The receptacle includes a frame having a central plate. The plate runs generally parallel to the arrays of contacts and, when connected to a predetermined potential, serves isolates the first
30 contact array from the second contact array. The plate is arranged such that when a terminator having the ground structure therein is received within the receptacle the ground structure lies within a predetermined close distance of the plate.

The frame also includes a crossbar that extends in parallel to the central plate. The crossbar has a contact therein which is engageable with the ground structure on a terminator. When the terminator is received by the receptacle the contact on the crossbar is electrically engageable with the ground structure of the terminator. In one embodiment the contacts on the frame are forwardly extending spring members which are press fit into the crossbar. In an alternate embodiment the contacts are generally U-shaped members which are insertable through bores and/or slots formed in the crossbar of the frame.

Brief Description of the Drawings

The invention will be more fully understood from the following detail description thereof, taken in connection with the accompanying drawings which form a part of this application and in which:

Figure 1 is a perspective view of an assembled terminator implemented as a plug terminator for a multiconductor cable;

Figure 2 is an exploded perspective view of the plug terminator shown in Figure 1;

Figure 3 is a side elevational view taken along section lines 3-3 of the plug terminator of Figures 1 and 2;

Figure 4 is a front perspective view of a terminator implemented in the form of an edge card terminator;

Figure 5 is a back view of the edge card terminator of Figure 4;

Figure 6 is an exploded perspective view of a plug terminator for a multiconductor cable generally similar to Figure 2, in which plural electrical contacts are provided on each of the fingers;

Figure 7 is an exploded perspective view of a plug terminator similar to that shown in Figure 2 in which each of the fingers has a recess formed therein;

Figure 8 is a side elevational view in vertical section taken along section lines 7-7 in Figure 10 to include the central axis of a finger of the insulated support structure of the plug terminator and also to illustrate a receptacle adapted to receive the terminator of the type shown in Figures 7 and 9;

Figure 9 is an exploded perspective view of a plug terminator of the finger having the recess therein similar to that shown in Figure 7 in which a group of electrical contact elements are provided on each of the fingers;

Figure 10 is a perspective view of a receptacle adapted to accept a terminator whether the terminator is implemented in either the cable plug form or the edge card form as shown in Figures 2, 4, and 6;

Figure 11 is a side view entirely in section of the receptacle of Figure 10;

Figure 13 is a perspective view similar to Figure 10 showing an alternate embodiment of a receptacle adapted to receive the terminator whether the terminator is implemented in either the cable plug form or the edge card form as shown in Figures 2, 4; and 6;

Figure 14 is a side elevational view, entirely in section, illustrating a fully assembled receptacle in accordance with the present invention, with a terminator mateable with the receptacle being illustrated in phantom outline;

Figure 15 is an exploded, side elevational section view of the receptacle shown in Figure 14;

Figure 16 is an exploded, plan view of the receptacle shown in Figure 14; and

Figure 17, 18, and 19 are, respectively, enlarged perspective views of a contact block, housing and frame used in a receptacle in accordance with the present invention shown in Figure 14;

Figure 20 is a view generally similar to Figure 14 having a receptacle in accordance with an alternate embodiment of the present invention, it being noted that a terminator mateable with the receptacle being omitted from this Figure for economy of illustration;

Figure 21 is a perspective view of a receptacle shown in Figure 20 mounted to a board; and

Figure 22 is a side elevational view of an alternate arrangement of the central plate of the receptacle of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

Throughout the following detailed description similar reference numerals refer to similar elements in all figures of the drawings.

With reference to Figures 1 to 3 shown is a terminator generally indicated by reference character 10 in accordance with United States Patent 4,824,383 implemented in the form of a plug terminator for a multiple conductor cable 12. Shown in Figures 7 and 8 is an alternate embodiment of a plug terminator 10 for a multiple conductor cable in which the fingers have a hollow recess therein. Figure 6 and Figure 9 respectively illustrate modifications to the embodiments shown in Figures 1-3 and Figures 7-8. Although the cable 12 is shown in the Figures as being a round transmission cable it lies within the contemplation of the present invention that the plug terminator as disclosed herein may be used with equal efficacy in conjunction with a flat cable (either ribbon cable or discrete wire cable).

The cable 12 includes an outer jacket 14 (Figure 3) of an insulating material surrounding a plurality of individual jacketed conductors 16. Each conductor 16 itself includes an insulating jacket 16J surrounding a wire conductor 16W. A conducting sheath 18 disposed under the outer jacket 14 of the cable 12 serves as a portion

of the grounding and shielding structure for the cable 12. The sheath 18 is terminated by a metallic ferrule 20, such that as

disclosed in United States Patent 4,416,501, assigned to the assignee of the present invention, as is appreciated by those skilled in the art.

As is best seen in Figures 2 and 3 the heart
5 of the plug terminator 10 is a metallic ground structure 22. The ground structure 22 includes a baseplate 24 having a main planar surface 26 with an integral portion 28 projecting forwardly therefrom. The projecting portion 28 terminates in a generally planar forward edge surface 29. Although the ground
10 structure 22 is shown as being provided with an upper and a lower working surface 30A and 30B respectively thereon, it should be understood that a ground structure 22 having only one working surface 30 may be used.

15 More specifically, the terminator can be implemented with a ground structure that includes only the structure on the upper working surface 30A of the ground structure 22 (that is, the structure above the dividing plane 31 extending
20 through the baseplate portion 24 of the ground structure 22). In such an instance the opposite surface of the ground structure 22 would preferably be planar. Moreover, the remaining elements of the terminator as hereafter described would be
25 appropriately modified to accept a ground structure 22 of this form.

A plurality of walls 32 extends from the forward projecting portion of the respective upper and lower working surfaces 30A, 30B, respectively, of
30 the baseplate 24. The walls 32 are arranged in side-by-side relationship to define a plurality of channels 34 across the surfaces of the projecting portion 28 of the baseplate 24. As seen in Figure 9 at least one wall, defining at least two such
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channels may be used in appropriate circumstances. In the preferred embodiment the axes of the adjacent channels 34 are parallel to each other, although it is understood that such a relationship is not mandated. It should also be understood that although each working surface 30A, 30B of the baseplate 24 is shown as having the same number of channels 34, such a situation is also not necessarily required. It should also be appreciated that the walls 32 at the lateral extremities of the ground structure 22 may be omitted if desired (e.g., Figures 7, 9).

The planar portion 26 of the baseplate 24 behind the projecting portion 28 has flanges 38 which flare farther rearwardly and slightly outwardly from the baseplate 24. The flanges 38 carry posts 40. In some instances it may be desired that the posts 40 be electrically conductive and in electrical contact with the conductive material of the baseplate 14. It should be appreciated that a ground structure of more than two working surfaces may be defined by disposing additional baseplates 24 (whether each baseplate implemented with one or two working surfaces) in any convenient stacked relation.

In the Figures the ground structure 22 is shown as being fabricated as an integral metallic member, although it should be understood that any suitable construction for the ground structure 22 may be used. For example, the ground structure 22 can be formed from plastic with its entire upper and lower working surfaces 30A, 30B (including the walls 32 on the projecting portions 28) lined with a suitable conductive material. Alternately, the baseplate 24 may be formed or stamped from a sheet of conductive material with slots provided near the forward end thereof. The end walls 32 may be formed from similar

slotted stampings. The baseplate 24 and the walls 32 are joined via the slots to define the ground structure 22 as shown in the Figures.

5 The plug terminator 10 further comprises a contact support member 44 having a main body portion 46 with an array of trenches 48 formed therein. The contact support member 44 is formed of an insulating material. A partition 50 having an indentation 50G is provided near the forward end of the body portion
10 46 of the contact support member 44. An array of apertures 52 (visible on the lower member 44 in Figure 2) is provided through the body 46 of the support member 44 in the region behind the partition 50, with one of the apertures 52 being aligned with
15 the mouth of each of the grooves 48 for a purpose to be described. An array of fingers 54 extends forwardly from the body 46. The fingers 54 correspond in number to the number of channels 34 provided on the ground structure 22. In the
20 assembled condition the fingers 54 extend into the channels 34 so that the forward ends of the fingers 54 are coterminous with the forward edge 29 of the ground structure 22.

An array of electrical contacts elements 58
25 of any suitable configuration are embedded in the insulating material of the fingers 54. The contact elements 58 are arranged such that the planar blade of each contact element 58 is exposed on the surface of the finger 54 in which it is disposed. The
30 contact element 58 extends rearwardly from the fingers 54 through the material of the partition 50. The contact element 58 ends in an overlying relationship with the apertures 52 in the body 46 just forwardly of the mouths of the trenches 48
35 therein. As seen in the Figures the top surfaces of

the walls 32 of the ground structure 22 extend above the contact elements 58 when the same are received in the channels 34.

5 The plug terminator 10 may be modified as shown in Figure 6 to carry groups of contacts 58 as opposed to the individual contact elements carried by the fingers 54 shown in Figures 1 to 3. In the modification shown in Figure 6 the fingers 54 exhibit a greater lateral dimension measured in a plane
10 parallel to the dividing plane 31 than the dimension of the fingers 54 of Figure 3. Each of the laterally enlarged fingers carries a group of contact elements 54. Each group of contact elements may contain any predetermined number (two or more) of the contacts.
15 It should be appreciated that each group of contacts need not contain the same number of contacts as contained in a group disposed on an adjacent enlarged finger. It should also be realized that any predetermined number of enlarged fingers 54 may be
20 provided, although in Figure 6 only two of such enlarged fingers 54 are illustrated. The ground structure 22 contains a number of channels 34 corresponding to the number of enlarged fingers 54.

The terminator 10 includes a protective
25 casing generally indicated by reference character 64. The casing 64 is defined by complementary shell members 66A, 66B. Each shell member 66A, 66B has a forward cutout 68 having a tongue 68T therein. The configuration of the cutout 68 corresponds to the
30 configuration of the body portion 46 of the contact support member in the vicinity of the partition 50. The rear wall of each of the shell members 66A, 66B has cooperating grooved openings 70 therein. The
openings 70 are shaped to generally conform to the

exterior configuration of and are sized to closely accept the transmission cable 12 in either round or flat form.

5 Adjacent to the rear wall of the shells 66A, 66B is a pair of abutments 72 with recesses 74. The recesses 74 are configured to accept snugly the posts 40 on the ground structure 22 in a press fit relationship. In the preferred case the shells 66A, 66B are each fabricated of a conductive material. It
10 should be understood that the shells may be fabricated from a plastic material in which case a conductive surface 76 is formed by a suitable conductor layer disposed on the inner surface of each of the shells 66A, 66B (as shown in Figure 3 for economy of illustration). The sidewalls of the
15 shells 66A, 66B each carry notches 78 sized to accept locking tabs 80 which serve to hold the casing 64 together.

In the assembled condition shown in Figures
20 1 through 3 and in Figure 6 the complementary shells 66A and 66B close on each other and are locked together by the tabs 80 and the press fit engagement of the posts 40 in the recesses 74 in the abutments 72. When so assembled the tongue 68T near the cutout
25 68 adjacent the front of the casing 64 engages in the groove 50G. The multiple conductor cable 12 extends through the registered openings 70 in the rear of the shells 66A, 66B and into the volume defined in the rear of the casing 64. The external jacket 14 of the
30 cable 12 is stripped a predetermined distance from its end to expose the individual jacketed conductors 16 therein. An insulation displacement contact 82 severs the exterior jacket 14 of the cable 12 and electrically interconnects with the ferrule 20 of the
35 cable 12. The insulation displacement contact 82 is

captured in the grooved openings 70 adjacent the rear aperture of the shell to thereby electrically interconnect the conductive surface 76 on the interior of the casing 64 to a predetermined electrical potential.

5 Prior to the closing of the casing by the interengagement of the shells 66A, 66B, the individual conductors 16 of the cable 12 are themselves stripped of their jackets 16J and the
10 conductive wires 16W thereof laid in one of the trenches 48 extending in the body portion 46 of the contact support structure 44. The end of each of the wires 16W overlays the end of one of the contact elements 58. The wires 16W and the contacts 58 may
15 be suitably attached, as by welding, solder or insulation displacement contacts to interconnect the wires 16W to the contacts 58 and remain within the contemplation of the present invention.

Figures 7 and 8 illustrate an alternate
20 embodiment of the cable plug terminator form 10 generally similar to the embodiment shown in Figures 1 to 3 and in Figure 6. In the alternate embodiment shown in Figures 7 and 8 the contact support member
25 44 is provided with a main body portion 46, formed of an insulating material, from which a plurality of fingers 54 extend. The fingers 54 each include a recess 55 having a lip 55L (Figure 8) provided therein. Each finger 54 is, therefore, a
30 substantially hollow member in which a spring electrical contact element 58 is received. The tail portion of the contact 58 is provided with a slot 58S that imparts to the tail portion of the contact 58 a configuration generally similar to that of an
35 insulation displacement contact. The head or forward

end of the contact 58 is captured by the lip 55L while the tail end of the contact 58 projects rearwardly from the main body portion 46 of the member 44. The generally linear portion 58L of the contact 58 between the curved electrical engaging region 58C and the slotted tail 58S is captured at each lateral horizontal edge of the contact 58 in a groove 59 formed in each of the sidewalls of the main portion of the support member 44. In Figure 8 a portion of the contact 58 is cut away to clearly illustrate the groove 59.

The member 44 is mounted to the ground structure 22 in a manner generally similar to the arrangement formed and shown in connection with Figures 2 and 3. The fingers 54 of the member 44 are each received in one of the channels 34 defined by the walls 32 of the ground structure 22. The member 44 is positioned on the structure 22 by the engagement of the main portion 46 of the member 44 with the inner ends of the walls 34 of the structure, as is illustrated in the Figure 8. The member 44 is held in the position shown in drawing Figure 8 by an abutment 26A formed on the planar portion 26 of the baseplate 24 of the structure 22. Of course, any suitable expedient may be used to position a member 44 on one (or both) surface(s) of the structure 22. The welding apertures 52 (perhaps best seen in Figure 2) provided in the planar portion 26 of the structure 22 are eliminated inasmuch as the welded attachment of the conductor wires 16W to the tail portion of the contact 58 may be effected, for example, by a facial welding process disclosed and claimed in United States Patent application Serial No. 07/092,199 (El-4281), assigned to the assignee of the present invention. To this end the wires 16W of the

conductors 16 are bent, as at 16B (Figure 8), to cause the axis of the portion of the wire 16W immediately rearwardly to the facial end of the wire 16W to extend linearly through the tail end portion of the contact 58.

5 The protective casing 64 of the terminator 10 is also slightly modified from that shown in Figures 2 and 3 and Figure 6 in that the shell portions 66A, 66B extend forwardly and turn downwardly and upwardly, respectively, to define the tongue portion 68T such that the forward edge of the casing is coextensive with the forward face 44F of the contact support member 44. The shell members 66A and 66B are held together in the same manner as that described for the arrangement of the connector shown in Figures 2 and 3. That is, the posts 40 on the ground structure 22 are press-fit into recesses 74 in the abutments 72 in the shells 66A, 66B. The sidewalls of the shells 66A, 66B are notched, as at 78, to accept locking tabs 80. As is the case in the embodiment of the invention shown in Figures 2 and 3 the casing 64 shown in Figures 7 and 8 may be fabricated entirely of a conductive material. However, as is also earlier noted, the shells 66A, 66B can be fabricated of a nonconductive material, e.g., plastic, in which event conductive layers 76 should be provided on both the interior and exterior surfaces thereof. The layers 76 are illustrated in the Figures for economy of illustration.

20 The embodiment of the plug terminator 10 shown in Figures 7 and 8 may be modified to carry a group of contact elements 58. In the modification shown in Figure 9 the hollow fingers 54 exhibit a greater lateral dimension measured in a plane parallel to the dividing plane 31 than the dimension

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of the fingers 54 of Figure 7. Each of the laterally enlarged fingers 54 carries a group of contact elements 54. Each group of contact elements may contain any predetermined number (two or more) of the contacts. It should be realized that, similar to the modification of the embodiment of Figure 2, any predetermined number of enlarged fingers 54 may be provided, although in Figure 9 only two of such enlarged hollow fingers 54 are illustrated. The ground structure 22 contains a number of channels 34 corresponding to the number of enlarged fingers 54. Moreover, it should be appreciated that each group of contacts need not contain the same number of contacts as contained in a group disposed on an adjacent enlarged finger.

In all other respects the embodiment of the invention shown in Figures 7-8, and in Figure 9 is identical to that disclosed in connection with Figures 2, 3, and Figure 12. Accordingly the remaining reference characters used in Figures 8 and 8 and in Figure 9 correspond to those used in Figures 2, 3, and 6 to identify corresponding parts. It is noted that throughout this application no significance should be attached to differences in the number of walls 32, channels 34, fingers 54, etc., used in depicting the various embodiments and modifications of the various forms of the invention.

As is seen in Figure 8 the terminator 10 shown in Figures 7-8 and in Figure 9 is received within a receptacle in the form of a mating header 81. The header is generally similar to that shown in United States Patent 4,601,527 (Lemke), assigned to the assignee of the present invention. The header 81 includes an insulating housing 82 having an array of pins 83 extending therefrom. Each pin 83 is

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respectively received within one of the recesses 55 in the fingers 54. Each pin 83 is in electrical engagement with the electrical engaging region 58C of the contact 58. The housing 82 also contains spring contacts 84 which engage the metallic shells 66A, 66B (or the layer 76 disposed thereon in the event the shells 66A, 66B are formed of insulating material) thereby to establish a grounded interconnection with the shells 66A, 66B.

As may be seen by reference to Figures 4 and 5, a terminator 10

may be used in the environment of an edge card terminator for substrates such as a printed circuit board 86 having multiple conductive tracings 88 thereon. In the instance shown in Figures 4 and 5 a ground structure 22 similar to that described in connection with Figures 1-3 is disposed both above and below the board 86. To facilitate this mounting arrangement the ground structures 22 are supported at their ends by a bracket 90. Each of the structures 22 receives a contact support member 44' generally similar to that discussed in connection with Figures 1 through 3 with the exception that the body portion 46' thereof is truncated. As seen in Figure 5, the contact elements 58 emanating from the support member 46' are directed joined to the conductive tracings 88 on the surfaces of the board 86. It should be appreciated that the terminator may be used to service only one of the surfaces of the board 86. It should be understood that the edge card form of the terminator shown in Figures 4 and 5 may be modified to conform to that shown in Figure 6 in which each of the fingers of the contact support member 44' is provided with plural contact elements.

Alternatively, the terminator of Figures 4 and 5 may

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be implemented using the finger having the hollow recess therein, as is depicted in Figure 7 (single contact element in the recess) or in Figure 9 (plural contact elements in each recess). Of course the ground structure 22 is appropriately modified to conform in each case.

In practice the ground structure 22 used in connection with any of the above discussed Figures 1 through 9 is connectable to a predetermined electrical potential (e.g., chassis or logic ground). Since the walls 32 near the forward projecting portions 28 of the baseplate 24 extend above the signal carrying contacts 58 generally U-shaped receptacles are formed in which the signal carrying contacts 58 are disposed. The ground structure 22 thus electrically shields and isolates each signal carrying contact 58 or group of contacts 58 from each adjacent signal carrying contact or group, as the case may be, whether these contacts are sidewise and/or vertically adjacent. It is noted in the cases where a group of contacts are provided on each finger (as in Figure 6 and in Figure 9) the effect of the ground structure is to provide a ground plane to the contact group resulting in impedance control and lowered cross-talk. This would be analogous to a "microstrip" in printed circuit technology.

With reference to Figures 10 through 12 shown are perspective, sectional, and elevational views of a receptacle assembly 100 adapted to accept a plug terminator 10 as described heretofore in connection with Figures 1-6. A receptacle useful for a terminator having hollow fingers (Figures 7-9) has been described earlier in connection with Figure 8.

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Also the receptacle shown in Figures 14 to 19 may be used with the terminator having hollow fingers as will be discussed.

5 The receptacle 100 includes a main body portion 102 fabricated of a suitable insulating material such as molded plastic. The body 102 has a main opening that receives the terminator 10 therewithin. The housing is generally similar to that described in United States Patent 4,601,527,
10 assigned to the assignee of the present invention.

However,

the upper and lower edges of the receptacle body 102 are provided with an alternating array of lands 106A, 106B and grooves 108A, 108B,
15 respectively. The surfaces of the lands 106A, 106B and the troughs of the grooves 108A, 108B are provided with suitable electrical contacts 110A, 110B and 112A, 112B respectively. The contacts are retained in the receptacle 100 in the standard manner.

20 As may be seen in Figure 12,

the contacts 110 and 112 are supported in the body 102 of the receptacle 100 such that, as measured with respect to a predetermined datum, the contacts 110 disposed on the
25 lands 106 extend for a distance from the datum different than the distance that the contacts 112 extend from the datum. With reference to the upper array of lands 106A and grooves 108A, the reference datum is selected as the plane 116 containing the
30 upper surface of the housing 102. As so defined it may be appreciated that the contacts 110A on the lands 106A extend for a distance 118 from the datum 116 that is greater than the distance 120 that the contacts 112A in the grooves 108A extend from the
35 datum 116. A similar situation is extant with

respect to the contacts 110B and 112B respectively provided in the lands 106B and the grooves 108B on the lower array. In the latter instance the reference datum is selected to be the plane 122 containing the lower surface of the housing 102 and the distances defined between the contacts 110A is indicated by the character 124 and the distance defined by the contacts 112B is indicated by the character 126.

10 In the context of the dual array receptacle as shown in the Figures 10 through 12, an equally useful datum may be defined by a bisecting plane 130 (Figure 12) extending parallel to the arrays of contacts and midway therebetween. In this event the contacts 110A, 110B on the lands 106A, 106B respectively are spaced a distance 134 from the datum 130 while the contacts 112A, 112B in the grooves 108A, 108B, respectively are spaced from the datum 130 by the distance 136.

20 As a result of the staggered structural relationship of the contacts in the lands with respect to those in the grooves a terminator 10 may be received in the receptacle 100 such that the upper surfaces of the walls 32 on the ground structure 22 are brought into electrically conductive engagement with the contacts in the grooves 108, while the contacts 58 supported in the contact support 44 are brought into electrically conductive engagement with the contacts 110 on the lands 106. The location of the signal and the ground connections on essentially two levels of the receptacle 100 permits the density of the connector to be increased. Since the ground connection is provided by the walls of the structure 22, the width dimension of the walls could be physically less than the width dimension of the

signal carrying contact blades. This situation permits an increase in signal density while maintaining transmission line characteristics. Moreover the staggering of the signal and ground interconnection points on two levels permits further compression of the structure leading to yet greater density.

Finally, since isolation is provided by the ground structure 22 and not by individual ones of the contacts, all of the blades can be used to carry signals, thus further enhancing the density of the connector.

The structure of the receptacle shown in Figures 10 through 12 is modified slightly as shown in Figure 13. In this embodiment the lands 106 are separated by slots 140. Instead of contacts 112 of the spring type, contact plates 142 are provided that overlie a portion of the slots 140. The ground structure 22 is slightly modified in that the walls 32 are extended to a height sufficient to permit the upper surfaces of the walls 32 to contact against the contact plates 142. It should be understood that in this embodiment (as well as the embodiment shown in Figures 10 through 12) the plates 142 (and the ground contacts 112) are preferably connected in common. It should be understood that although in Figures 10 through 13 preloaded cantilevered beam contacts are illustrated the receptacle 100 (or 100') can be implemented using any suitable alternate form of contact.

-o-o-o-

When the terminator is introduced into a corresponding receptacle of the type shown in Figures 10 to 13 there still exists the potential that the individual signal carrying contacts within the body of the receptacle itself may interfere electrically with each other. Accordingly Figures 14 through 19 illustrate an embodiment of a receptacle useful with any terminator as hereinbefore disclosed which minimizes the potential of cross-talk between contacts within the receptacle.

Figure 14 shows a side elevational view, entirely in section, of a receptacle 200 in accordance with the present invention in the fully assembled state and ready to accept a plug terminator 10 shown in phantom lines. Figures 15 and 16 are respectively exploded side elevation and plan views of the receptacle 200 shown assembled in Figure 14. In the discussion that follows it is assumed that the terminator is of the type shown in Figure 16 (generally similar to that shown in Figure 6) having two fingers 54A, 54B. Each finger 54A, 54B is provided with a plurality of contact elements 58. As may be seen from Figure 16, the ground structure 22 of the terminator is provided with three walls 32A, 32B and 32C whereby two channels 34A, 34B are defined. The leading edge surface of the ground structure 22 is again indicated in the Figures 14 and 16 by reference character 29. It should be understood that the receptacle may be modified to accept a terminator of the type in which a single contact element 58 is disposed on each finger. Of course any of the other terminator structures shown in this application may be used, if desired, with appropriate modification of the receptacle in accordance with the teachings herein.

above a bisecting plane 243 containing the axis 204A and the other of the arrays (e.g., the array 242) lying below the bisecting plane 243 of the connector. If the embodiment of the receptacle of Figures 14 to 19 or the embodiment shown in Figure 20 is to be used in connection
5 with a terminator as shown in Figures 7 and 9, the springs 238 may be replaced by corresponding pins.

In the preferred instance the block 204 is formed by the jointure of a first and a second bar element 244 and 246, respectively. Each of the bars 244, 246 is a molded member fabricated from a
10 plastic material. The bars 244, 246 are held to each other along a jointure line 248 when the bars 244, 246 are received within the housing 204, as will be discussed. The latch spaces 230 and the spacers 236 may be defined by registered cut outs formed in each of the bars 244, 246 if this mode of fabrication of the contact block is
15 used. It should be appreciated, however, that the block 204 may be integrally fabricated and it is shown in Figures 14 and 15 as being formed as an integral member for convenience of illustration.

As noted earlier, the contact block 204 is received within a housing 208. Figure 18 illustrates a perspective view of a typical
20 arrangement for a housing. The housing 208 shown in Figure 18 is formed from two conjoined housing sections 208-1, 208-2 connected in end to end relationship by webs 250. The structure shown in Figure 18 may be conveniently formed by molding as an integral piece. A housing section (e.g., the section 208-1) may be used singly or may
25 form to any convenient length by molding or by connecting individual housing sections using any convenient mode of connection.

Each housing section 208 is a molded plastic member having an upper end and a lower sidewall 252, 254 joined by end walls 256, 258. The forward portion of each of the sidewalls 252, 254 is
30 provided with an array of fingers 266, 268. The fingers in each array 266, 268 are themselves joined at their forward ends by a retaining lip 270 (best seen in Figures 14 and 15). The sidewalls 252, 254 are joined together by ribs 272 which are spaced axially along the

sidewalls. The ribs 272 serve to join the sidewall 252 to the sidewall 254 and thereby to stabilize the structure of the housing 208.

5 The inside surface of each of the end walls 260, 262 is provided with latches 278. In the assembled condition the block 204 is introduced into the housing 208 such that the slots 228 in the contact block 204 (Figure 17) each accept one of the ribs 272 of the housing 208. When so arranged, each of the pillars 229 (Figure 17) of the contact block 204 is paired with and abuts a corresponding one of the ribs 272 of the housing. The contact springs 240, 242 in the upper and lower spring arrays, respectively, project into the spaces between adjacent fingers in the upper array 266 and in the lower array 268. The curved forward ends 238F of the contact springs are retained by the lip 270, as is best seen in Figures 14 and 15. The block 204 is held in position in the housing 208 by the interengagement of the latch 278 on the end walls 256, 258 with the spaces 230, 232 in the end walls 224, 226. Standoffs 280 are provided at any convenient location on the housing 208.

10 A gap 282 (Figure 16) is provided between the fingers in the upper array 266 and in the lower finger array 268. As will be appreciated from Figure 16, the gap 282 is located on the housing 208 in a position that coincides with the position at which the wall 32B on the terminator 10 will lie when the terminator is introduced into the receptacle. In addition, at each end of the housing 208 there is provided a step 284, which is sized and located to accept the walls 32A, 32C on the terminator. It should be understood that the fingers in the arrays 266, 268 may be appropriately interrupted by gaps analogous to the gap 282 to correspond to the locations of the walls 32 on the ground structure of the terminator being used with the receptacle.

20 25 30 The remaining component of the receptacle 200 is the frame 212, illustrated in Figure 19. The frame 212 is a generally rectangular member formed from metal or metalized plastic. The frame 212 has upper and lower crossbars 290, 292 which are interconnected at corresponding ends thereof by uprights 294, 296

and at the midpoint thereof by an upright 297. Mounting wings 298 extend from the uprights 294, 296 to facilitate the mounting of the frame to the board B or the like. Forwardly projecting ground spring contacts 300 extend from the crossbars 290, 292 at predetermined spaced locations thereon, generally in the vicinity of the uprights 294, 296 and 297. In the embodiment shown in Figures 14 to 19, the spring contacts 300 are press fit into blind openings 301 in the crossbars 290, 292. The location of the ground contacts 300 corresponds to the locations of the gap 282 and the steps 284 on the housing 208. If desired the openings 301 could take the form of through bores dimensioned to closely accept the contacts 300.

In the embodiment of the receptacle 200' shown in Figures 20 and 21, the frame 212' is modified to eliminate the necessity of press fitting the springs 300 into the blind openings 301. In the modified frame 212' the ground contacts 300' take the form of generally U-shaped spring members 350 having a base 352 portion and forwardly extending legs 354A, 354B. If desired, two or more U-shaped springs 350 may be spaced axially and connected by axially extending webs 356 (shown in section in Figure 20). The corners between the legs 354A, 354B and the base 352 are provided with stiffeners 358A, 358B.

The frame 212' is also modified to accept the modified springs 300'. To this end the frame 212' is provided with either a through bore 362 formed in the upright 297' substantially midway between the uprights 294', 296' (as seen in Figure 21) or with slots 364, 366 respectively formed in the uprights 294', 296'. As may be seen in Figure 21, in the case of the slot 364 in the upright 294', a corresponding slot 370 is provided in an endpiece 376 to form a bore to receive the spring member 350. In the case of the slot 366 in the upright 296', the registration with the slot 364 in the upright 294' on the frame 212' of an adjacent receptacle 200' closes the slot 366 thereby to define a bore.

When mounted to a board B each the spring member 350 is clamped thereagainst by standoffs 280 (Figure 20) which form part

of the contact block 204. The standoffs 280 act against the stiffeners 358A, 358B, to clamp the springs 350 against the board B when the receptacle 200' is secured to the board B, as by screws 384.

5 The crossbars 290', 292' are modified from that shown in Figure 14 in that in Figure 20 they extend further forwardly to overlie a greater portion of the contact block 204. The crossbars 290', 292' have gaps, as at 386 (Figure 21), which accept the legs 354A, 354B of the spring 350 that extends through the central upright 297'. The lateral ends of the crossbars 290', 292' do not extend to the lateral
10 ends of the uprights 294', 296', as the case may be, whereby the legs 354A, 354B of the springs passing through these uprights may be accommodated, as seen in Figure 21, at 388, 390, respectively. It should be noted that the full extent of the trailing portion 240T, 242T of the contacts 240, 242 respectively, are not shown in Figure 20, but
15 may be arranged in any fashion to permit any form of surface or through mounting of the receptacle 200' to the board B. As will be developed, the trailing portions 240T, 242T are those portions of the contacts 240, 242, respectively, that are isolated by the plate 302.

Since the remaining discussion is to be understood as
20 applying to both the embodiment of the receptacle 200 having the frame 212 or to the embodiment of the receptacle 200' having the frame 212', the recitation of corresponding structural elements in the latter is omitted. A central plate 302 having a planar top and a planar bottom surface 302T and 302B, respectively, and a leading edge
25 surface 302L thereon, extends between the uprights 294, 296 and 297 and across the frame 212 or 212'. The plate 302 is disposed generally parallel to the crossbars 290, 292. The central plate 302 is provided with an array of slots 304 which define a plurality of tongues 306. The lateral dimension of the slots 304 is sized such that as the
30 frame 212 or 212' is inserted into the housing 208 the slots 304 accept the ribs 272 formed in the housing 208 (Figure 18) and the pillars 229 in the contact block 204 (Figure 17). The slots 304 may be enlarged, if necessary, as shown at 304E, to accommodate the spacing between the webs 250 in the housing 208, if the same are provided.

When the frame 212 or 212', as the case may be, is inserted over the housing 208 the crossbars 290, 292 lie exteriorly to the surfaces 252, 254, respectively, of the housing 208. In addition, the tongues 306 on the frame 212 project through the housing 208 and into the spaces 236 formed in the block 204. As seen in Figure 14 the tips 306T of the tongues 306 extend through the block 204. When the receptacle is arranged with respect to the board B as shown in Figure 14 the board may be provided with a ground tracing T such that the tips 306T may abut the tracing T or lie within a predetermined close distance thereof. Also in the assembled condition, the tongues 306 of the frame surround each rib 272 and the abutted pillar 229 paired therewith.

As may be appreciated from the foregoing and as is best illustrated in Figure 14, when the components of the receptacle are assembled the central metallic plate 302 of the frame 212 extends through the receptacle to isolate electrically the trailing portions 240T, 242T (Figure 14) of the contact springs in the spring arrays 240, 242. The full extent of the trailing portions of the contact springs 240T, 242T is best illustrated in Figure 14. That is to say, when the central plate 302 is positioned in the receptacle and is connected to a suitable predetermined electrical potential the plate 302 forms a structure that serves to isolate the trailing portions 240T, 242T of the spring contacts in the contact arrays 240, 242 they extend through the block 204 to the board B.

Moreover, when the terminator is introduced into the assembled receptacle the leading edge surface 29 of the ground structure 22 is brought into a predetermined close adjacency or into abutted relationship with the leading edge 302L of the central plate 302. At the same time the ground contacts 300 on the frame 212 (or the legs 354A, 354B of the spring member 350 in the case of the frame 212') electrically engage the walls 32 on the ground structure.

When the edge 29 on the ground structure 22 is brought within a predetermined close distance of (on the order of 0.005 inch typically) or abutment with the edge 302L of the central plate 302 it

should be apparent that the ground structure 22 is, in effect, extended by the action of the central plate 302 through the receptacle. The cooperating interaction of the ground structure 22 in the terminator and the central plate 302 in the receptacle serves to electrically
5 isolate and control the impedance of the grouped contacts on the terminator and on the receptacle.

This structure inherently forms a low impedance transmission line between the forward edge surface 29 of the ground structure 22 and the leading edge surface 302L of the central plate
10 302 which functions as a "choke joint" to provide continuity of propagating ground current between the structure 22 and the plate 302. The choke joint includes the confronting frontal surfaces 294F, 296F and 297F (Figure 19) on the respective uprights 294, 296 and 297 (and the corresponding surfaces on uprights 294', 296', 297') and
15 the frontal surfaces 32F (Figure 14) on the walls 32 of the ground structure 22. The engagement of the ground contact 300 or 300' of the frame 212 or 212', respectively, with the top surface 32T of the walls 32 of the ground structure 22 terminates the low impedance transmission line choke joint. The inductance of the termination may
20 be altered from that shown in Figure 19 by physically locating the contacts 300 (or 350) as close as possible to the frontal surfaces of the uprights which form part of the choke joint and by configuring the contacts 300 (or 350) such that they contact the top surfaces 32T of the walls 32 as close as possible to the choke joint.

As may be seen in Figure 22 the impedance of the choke joint may be lowered by increasing the confronting surface areas of the forward surface 29 of ground structure 22 and the leading edge surface 302L of the plate 302. This may be accomplished by
25 chamfering these surfaces at corresponding angles X and Y. Although any angle could be used, magnitudes of X and Y should preferably be on
30 the order of forty-five degrees (45°) since too small an angle may be more difficult to manufacture.

By chamfering surfaces the impedance of the choke joint is made less dependent upon the clearance distance C defined between the plate 30L and the ground structure 29.

Those skilled in the art may readily appreciate that in view
5 of the foregoing a receptacle has been provided that provides efficient continuation of the ground structure of the terminator through the receptacle. The reader skilled in the art may also readily appreciate modifications to the structure of the receptacle as hereinabove set
10 forth. It should be understood, however, that such modifications are to be construed as lying within the scope of the present invention as set forth in the appended claims.

WHAT IS CLAIMED:

1. A receptacle for a terminator comprising:
a housing;
5 a contact block received within the housing, the contact block having a first and a second array of contact elements thereon;
and
a frame having a central plate extending through the housing and the block, the central plate lying on a predetermined
10 bisecting plane within the receptacle between the first and the second array of contact elements, the central plate being connectable to a predetermined electrical potential thereby to isolate the first and the second array of contact elements from each other.
- 15 2. A receptacle for a terminator of the type having a metallic ground structure with a wall extending upstanding therefrom, the ground structure having a leading edge thereon, the receptacle comprising:
a housing;
20 a contact block received within the housing, the contact block having a first and a second array of contact elements thereon;
and
a frame having a central plate extending through the housing and the block, the plate having a leading edge thereon, the
25 central plate lying along a predetermined bisecting plane within the receptacle intermediate the first and the second arrays of contact elements, the receptacle being arranged to receive the terminator such that the leading edge of the ground structure and the leading edge on the central plate lie within a predetermined close distance of
30 each other, the central plate being connectable to a predetermined electrical potential thereby to isolate the first and the second array of contact elements from each other.

3. The receptacle of claim 2 wherein the frame further comprises a crossbar extending in parallel to the central plate, the crossbar having a contact thereon, the contact on the crossbar being engageable with the wall on the ground structure when the terminator
5 is received by the receptacle.

4. The receptacle of claim 2 wherein the forward edge of the ground structure is chamfered at a predetermined angle and wherein the leading edge surface of the central plate is chamfered at a
10 corresponding angle, so that the forward edge surface of the ground structure and the leading edge surface of the central plate lie parallel to each other.

5. The receptacle of claim 3 wherein the forward edge of the
15 ground structure is chamfered at a predetermined angle and wherein the leading edge surface of the central plate is chamfered at a corresponding angle, so that the forward edge surface of the ground structure and the leading edge surface of the central plate lie parallel to each other.

20 6. The receptacle of claim 3 wherein the crossbar has a blind opening therein, and wherein the contact is press fit within the blind opening in the crossbar.

25 7. The receptacle of claim 3 wherein the crossbar has a bore extending therethrough, and wherein the contact is a generally U-shaped member comprising a base portion with a pair of legs extending therefrom, the legs of the U-shaped member extending
30 through the bore in the crossbar.

8. The receptacle of claim 7 wherein U-shaped member has a stiffener disposed between the base and each leg, the housing having standoffs thereon, the standoffs being engageable against the stiffeners to clamp the U-shaped member against a surface.
35

9. The receptacle of claim 7 wherein the housing has standoffs thereon, the standoffs being engageable against the U-shaped member to clamp the same against a surface.

5 10. The receptacle of Claim 7 wherein the crossbar has a slot therein, wherein the contact has a second generally U-shaped member comprising a base portion with a pair of legs extending therefrom, the legs of the U-shaped member extending through the slot in the crossbar.

10 11. The receptacle of claim 10 wherein the second U-shaped member has a stiffener between the base portion and each leg, the housing having standoffs thereon, the standoffs being engageable against the stiffeners to clamp the U-shaped member against a surface.

15 12. The receptacle of claim 10 wherein the first and second U-shaped members are connected by a web.

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Fig. 1

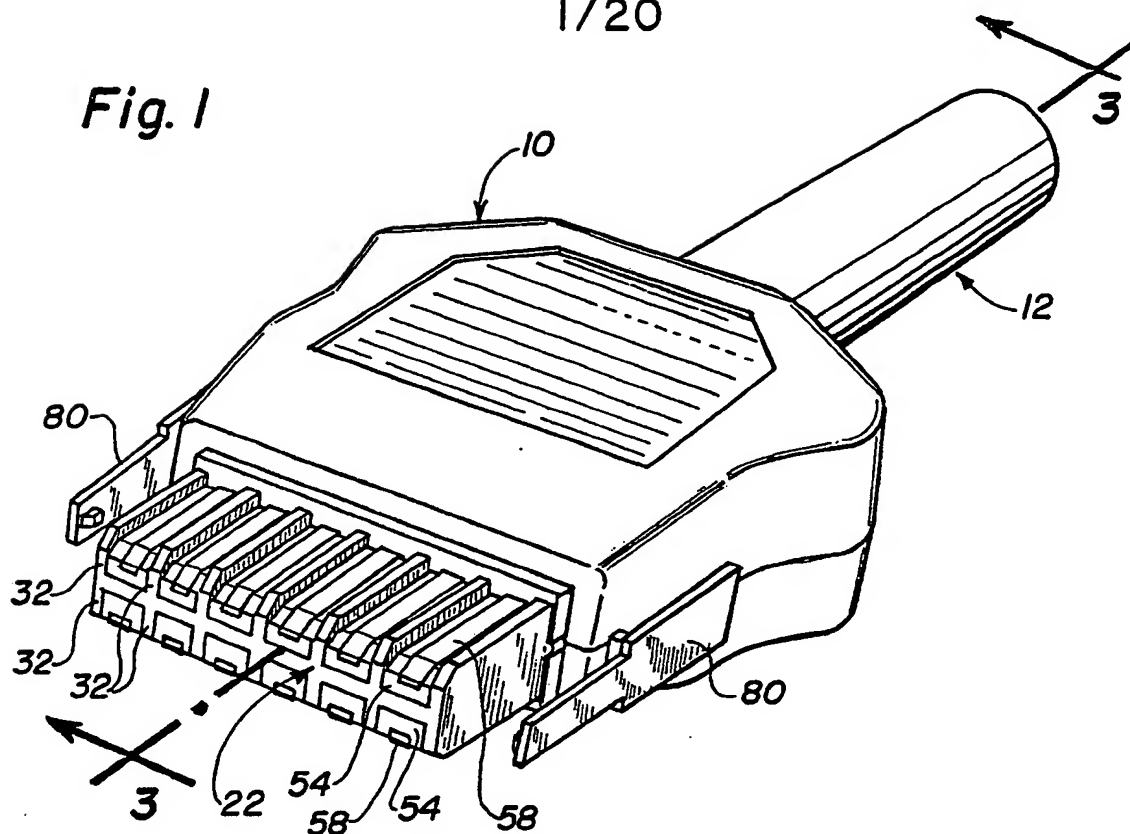
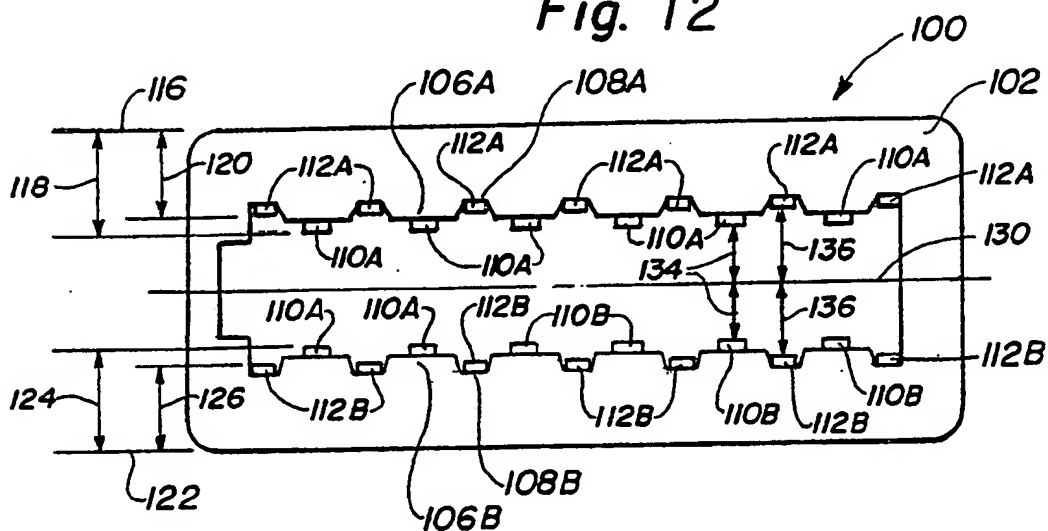


Fig. 12



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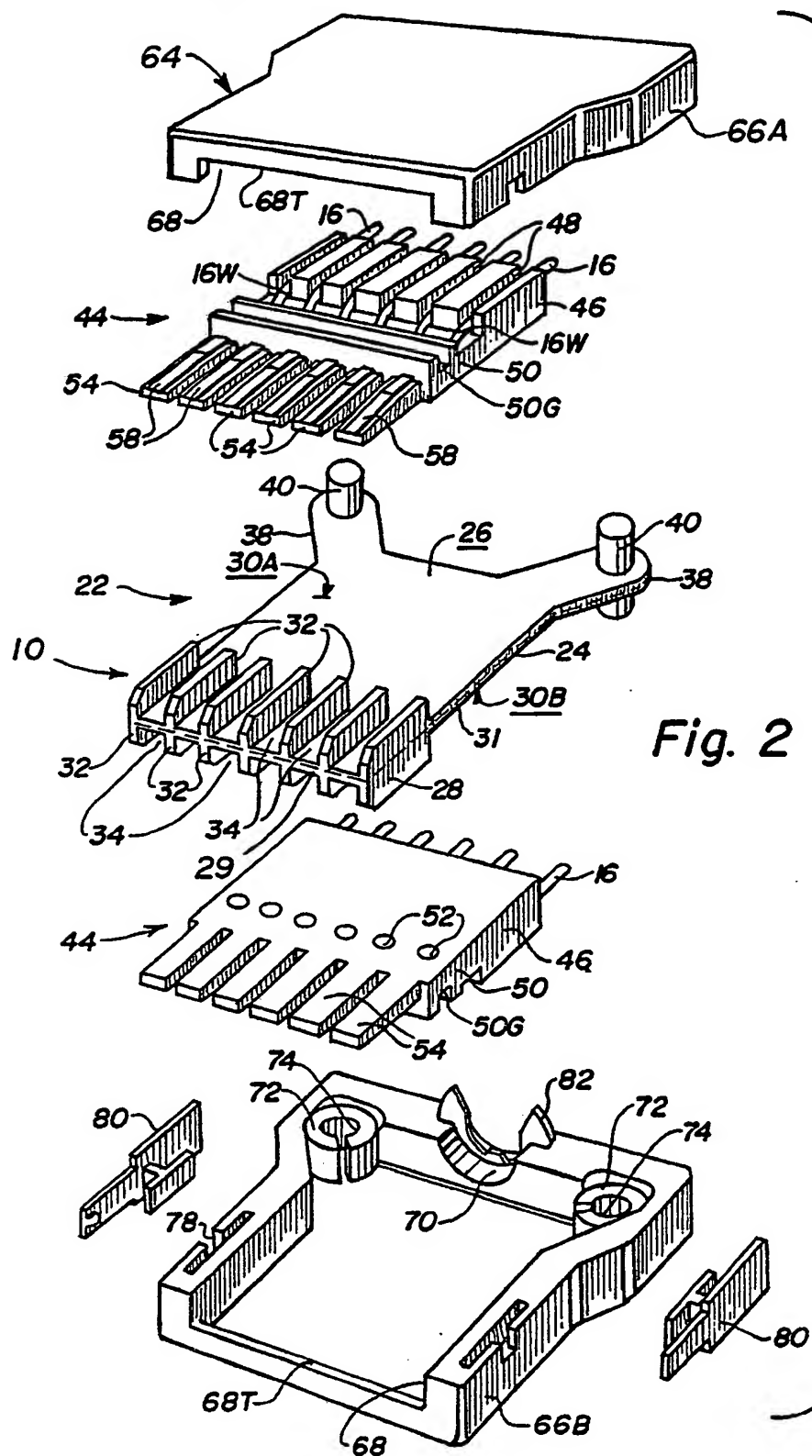
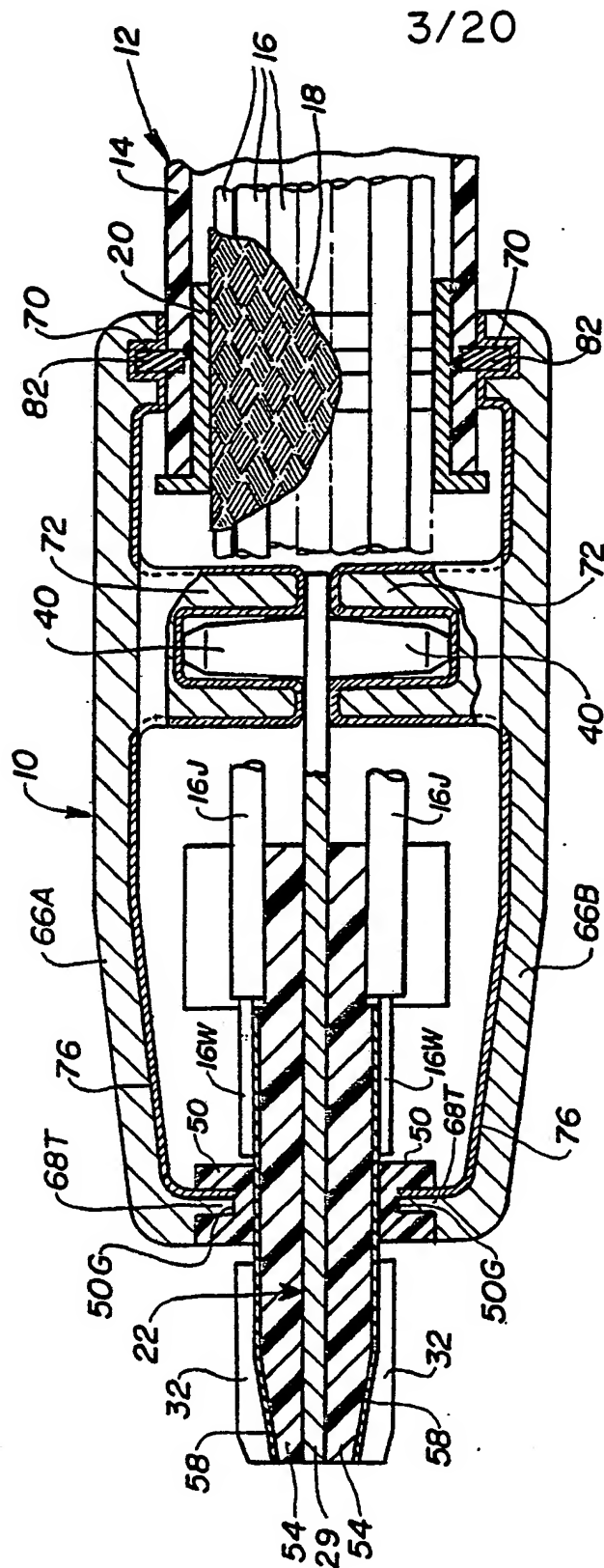


Fig. 2

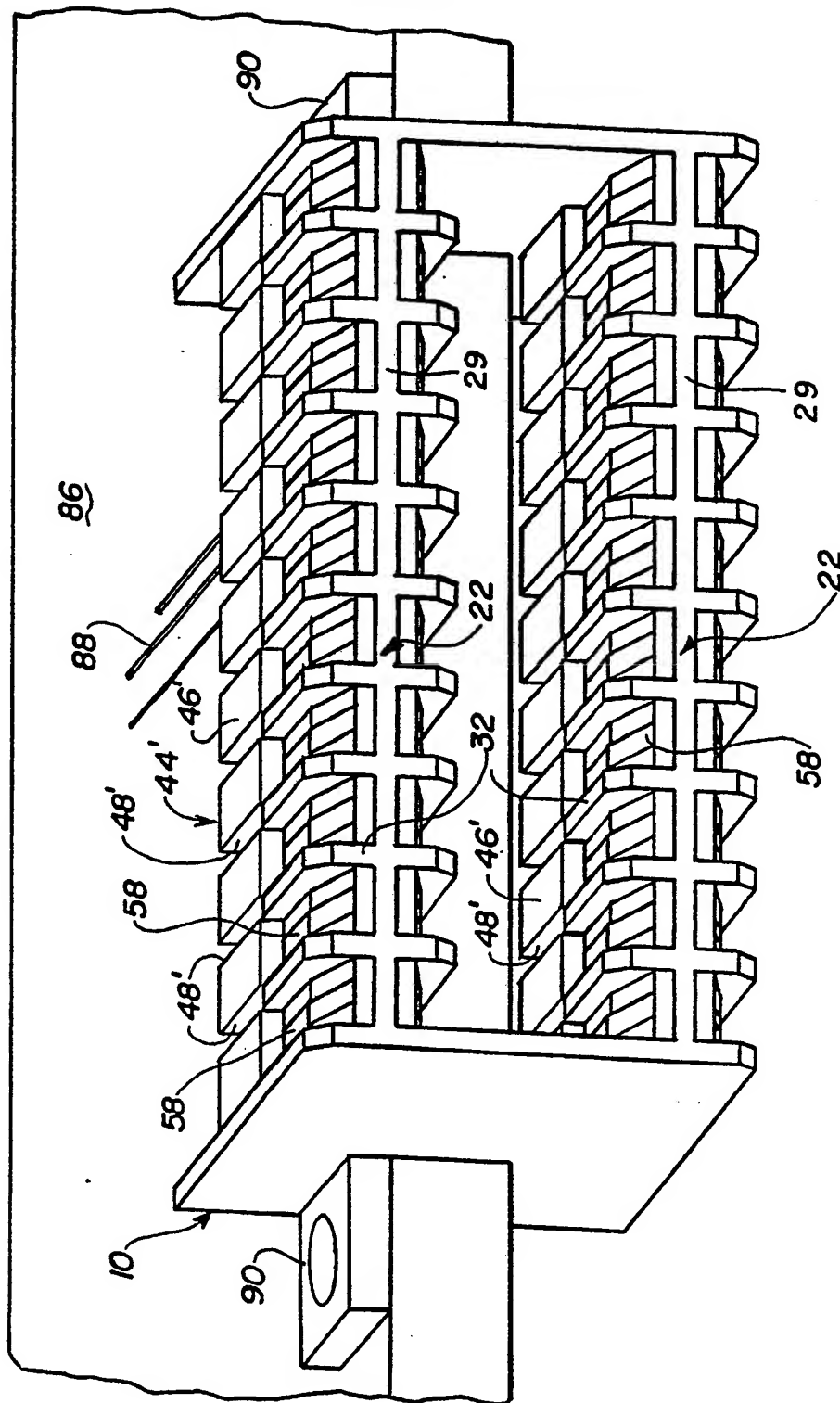
Fig. 3



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Fig. 4



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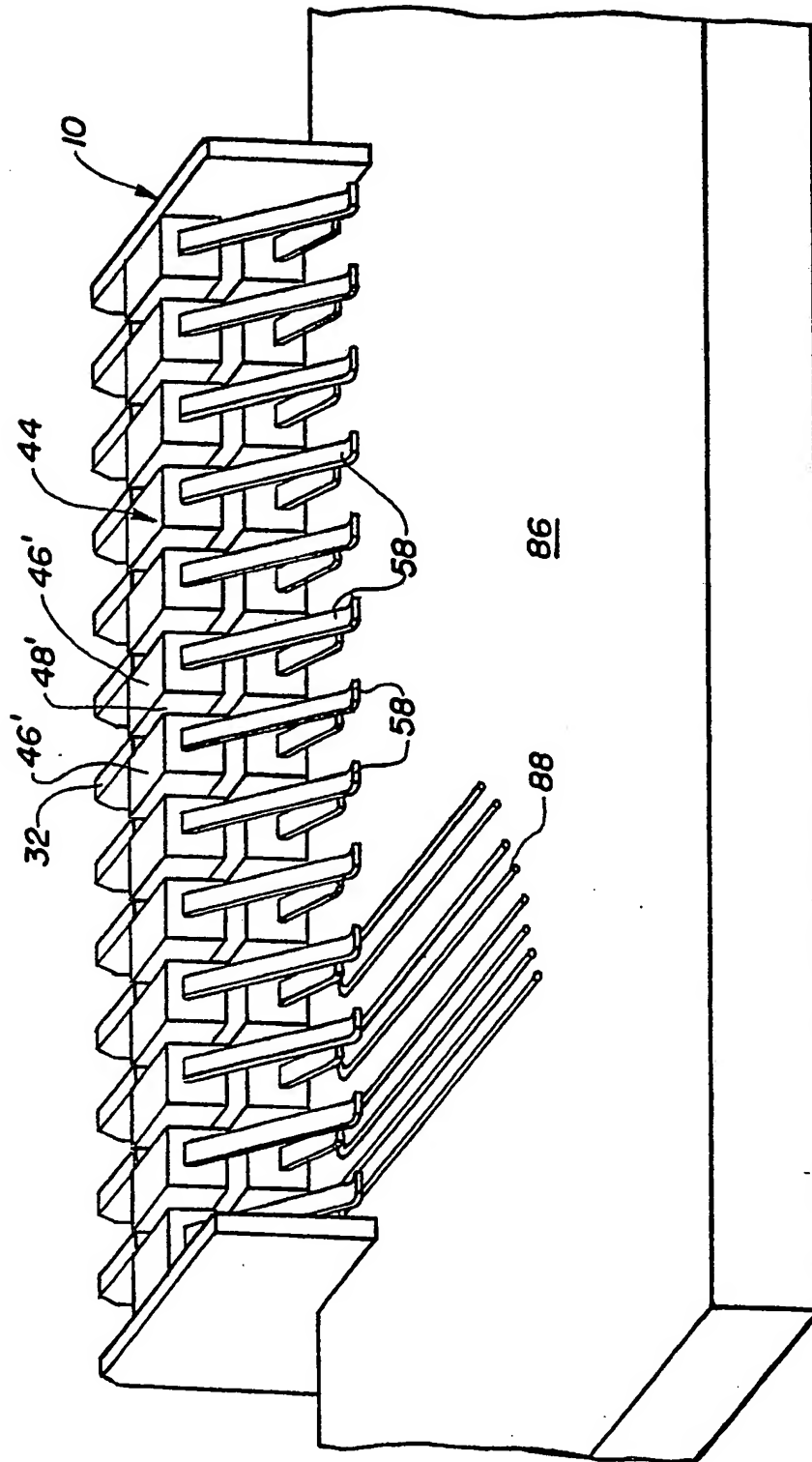
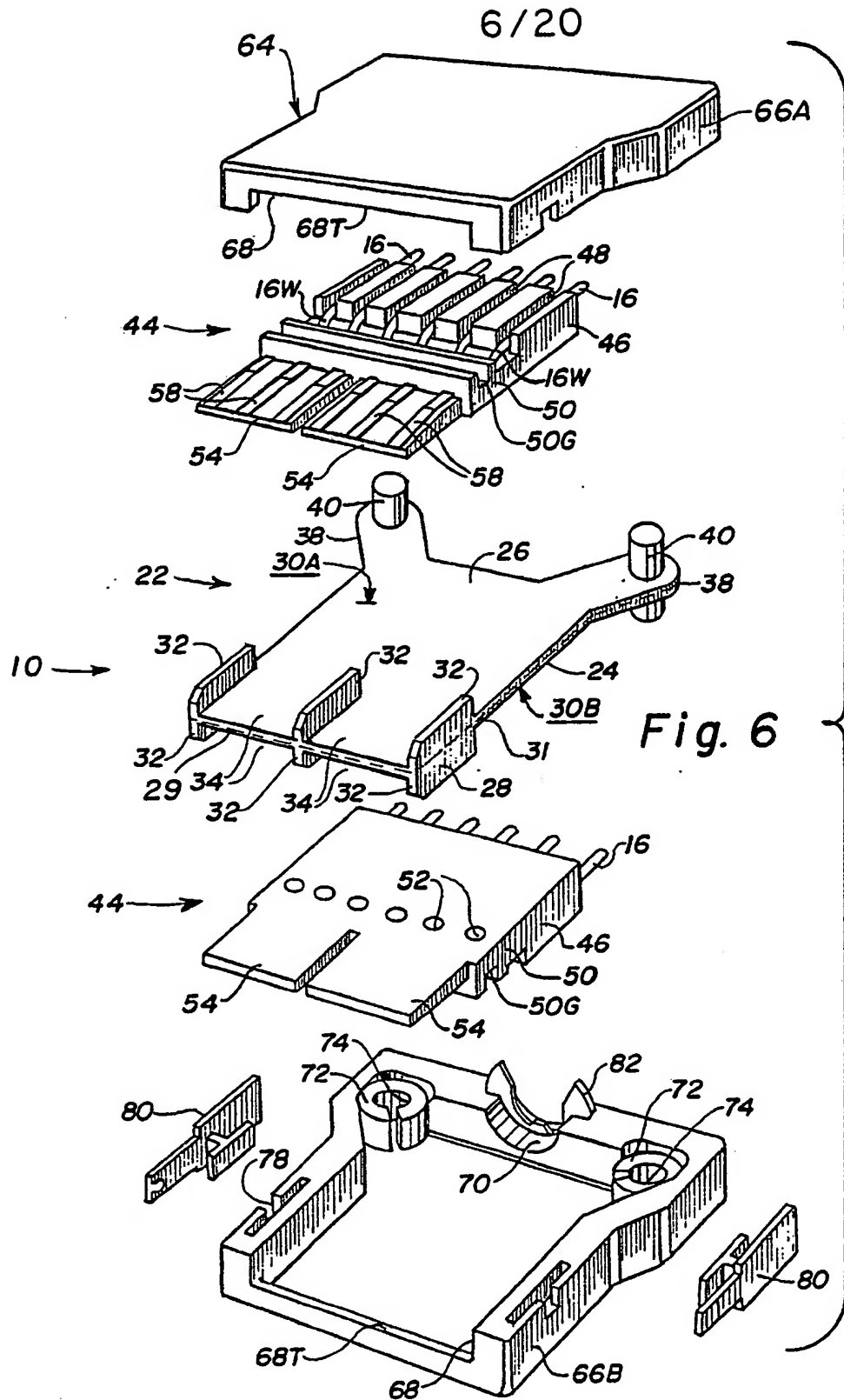


Fig. 5



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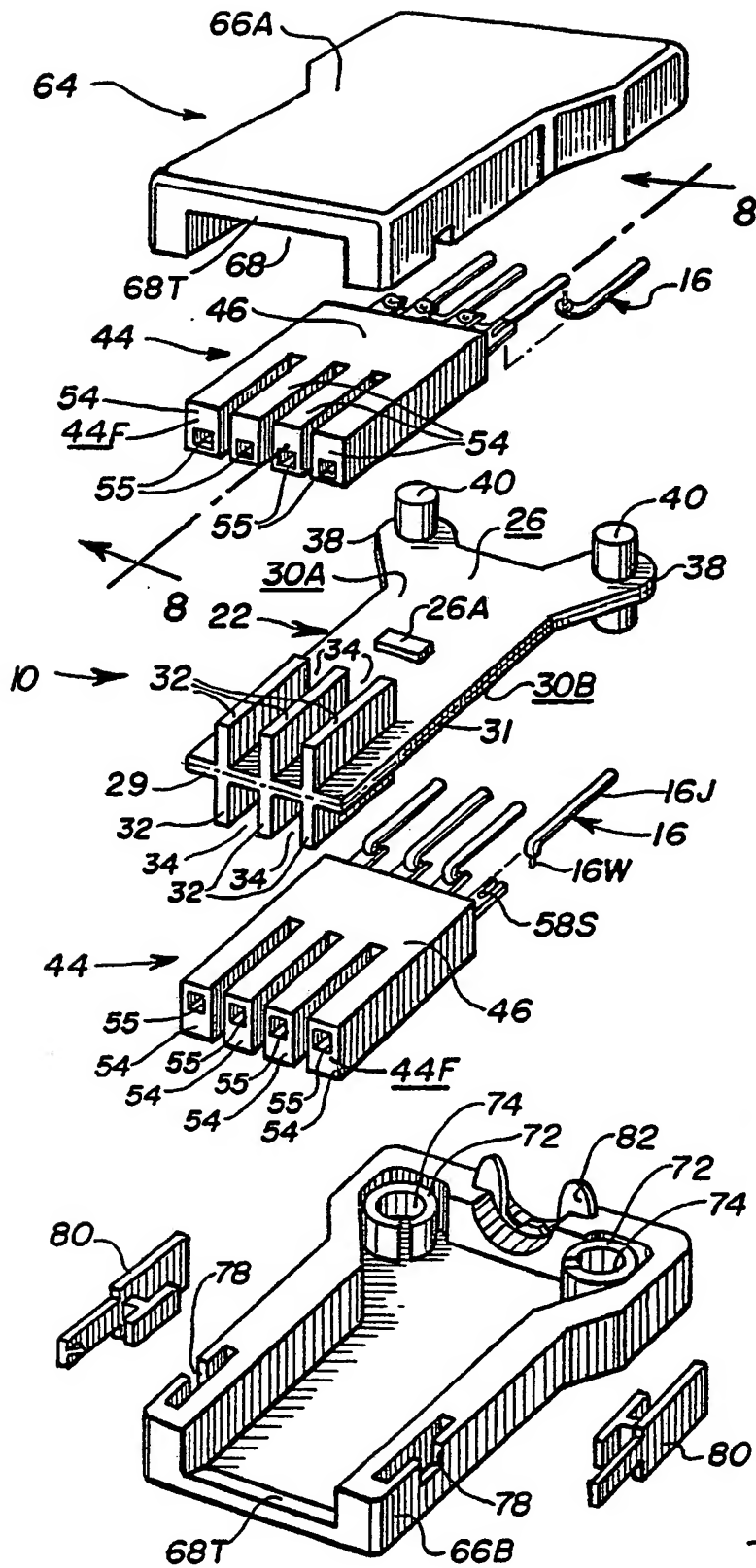
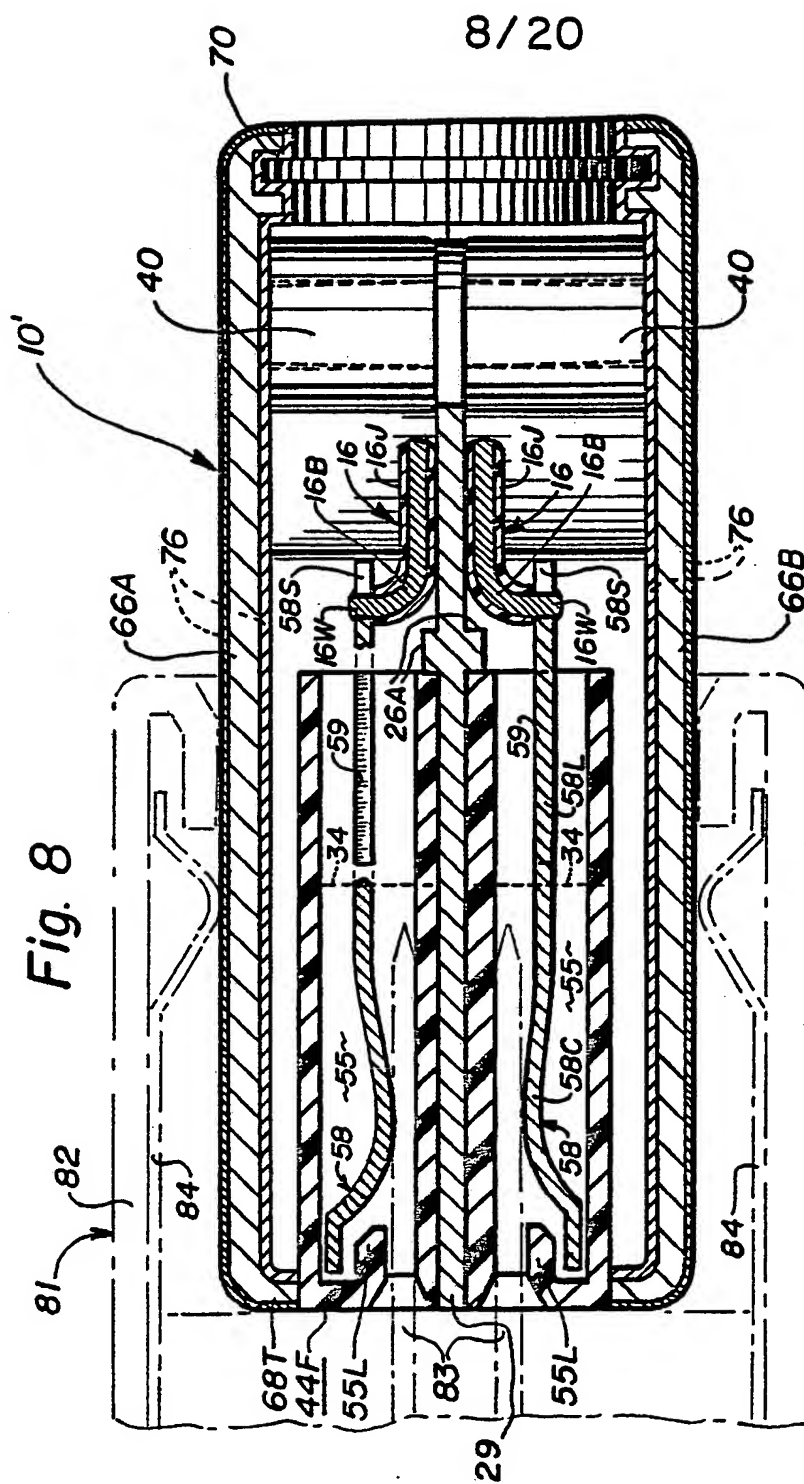
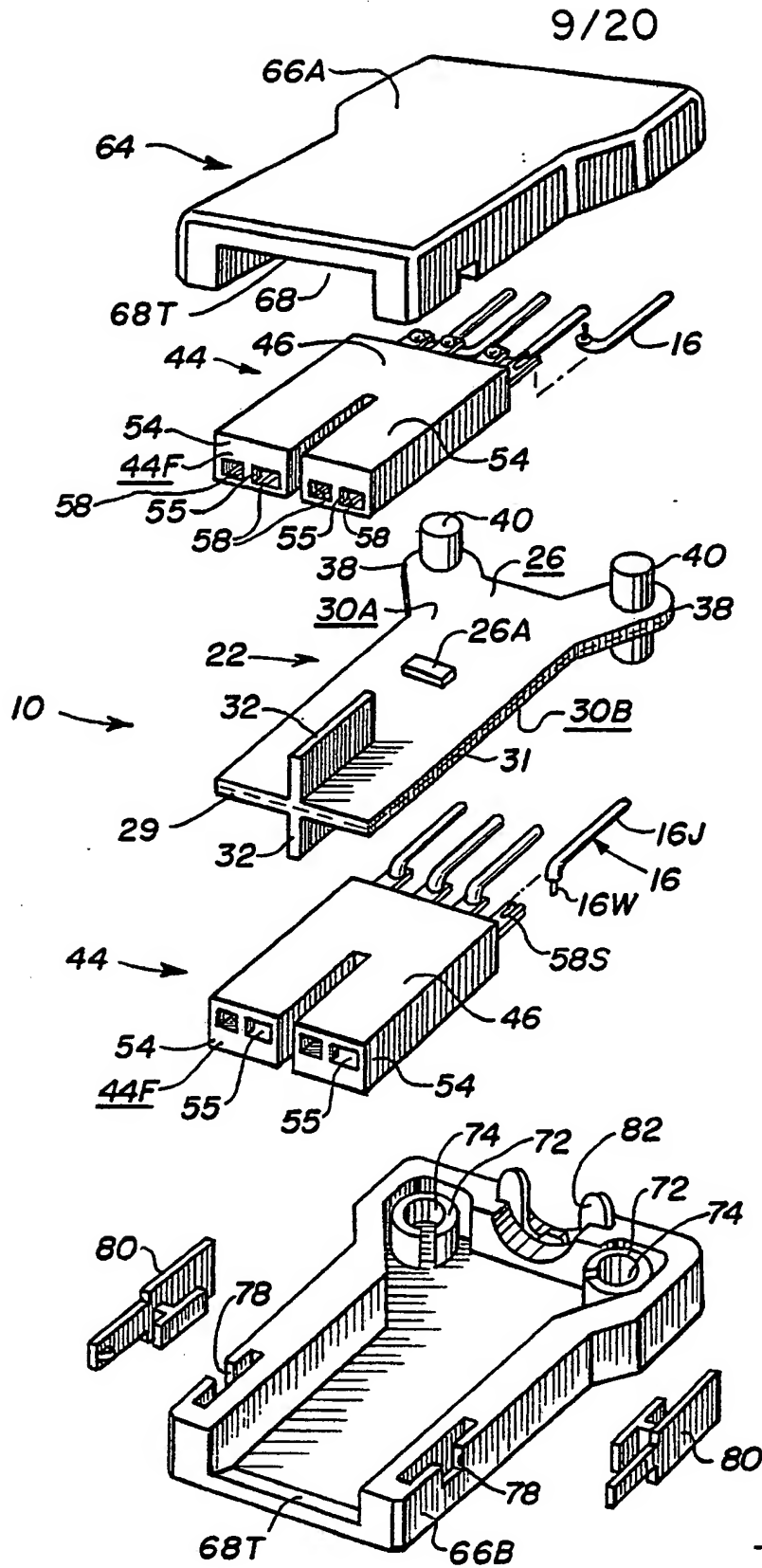


Fig. 7





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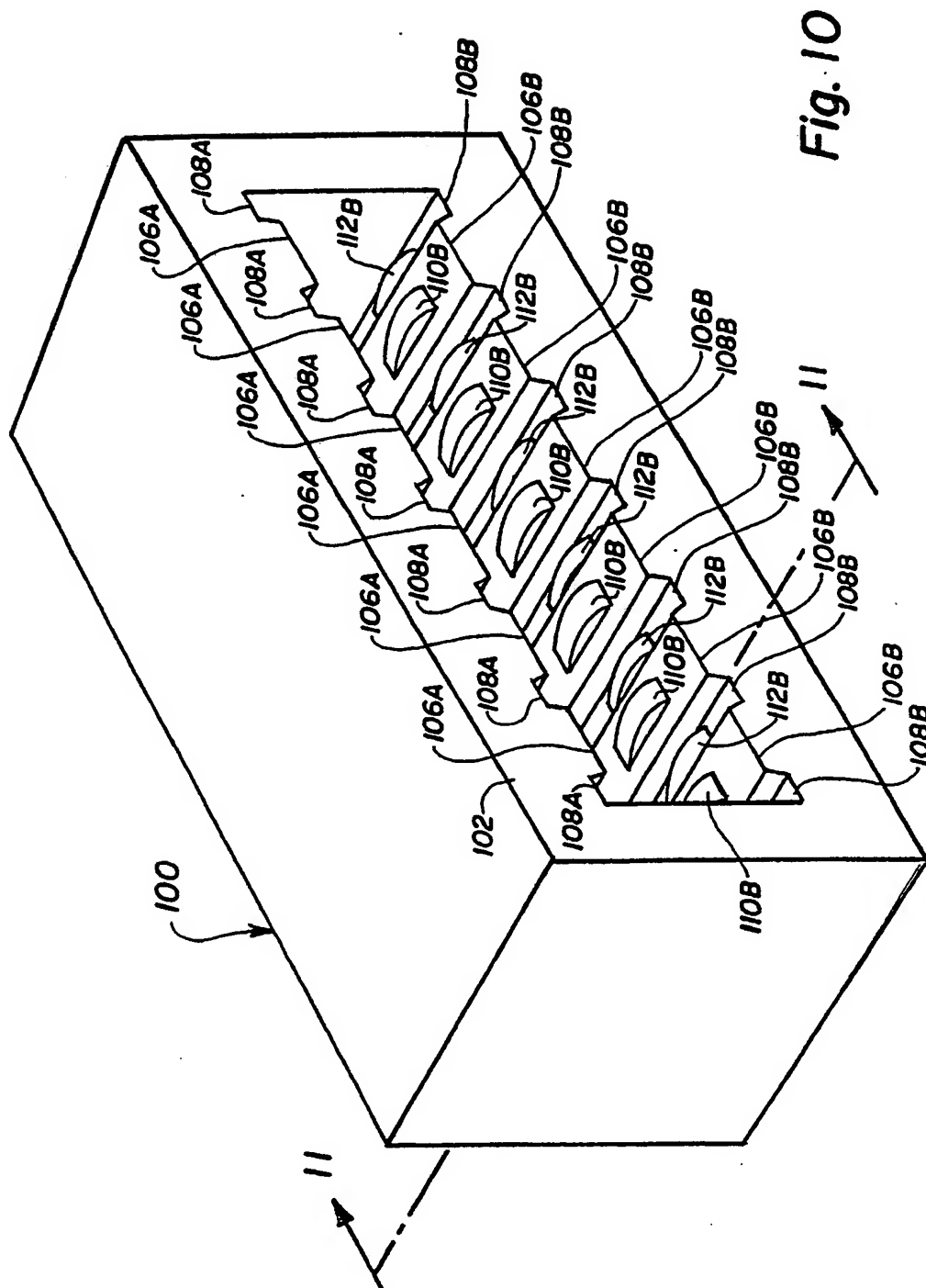


Fig. 10

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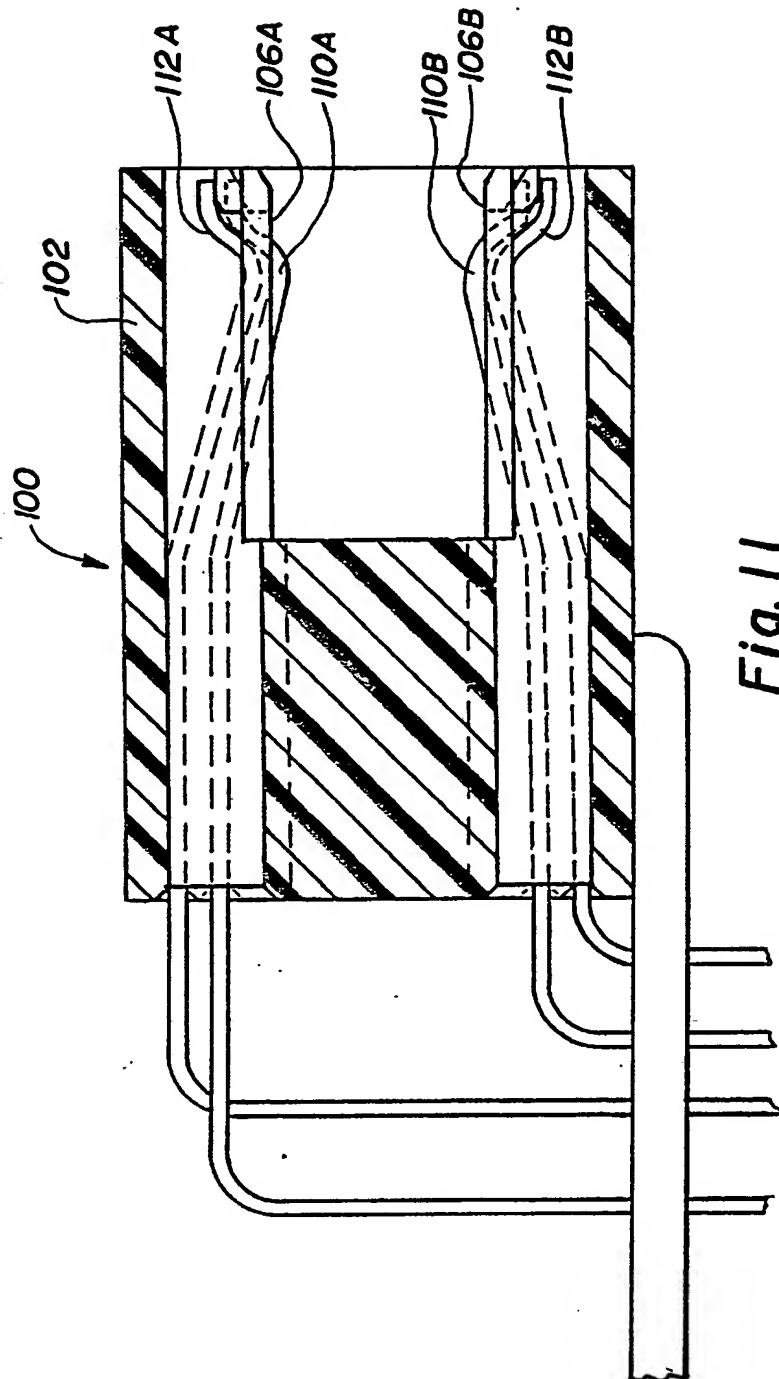
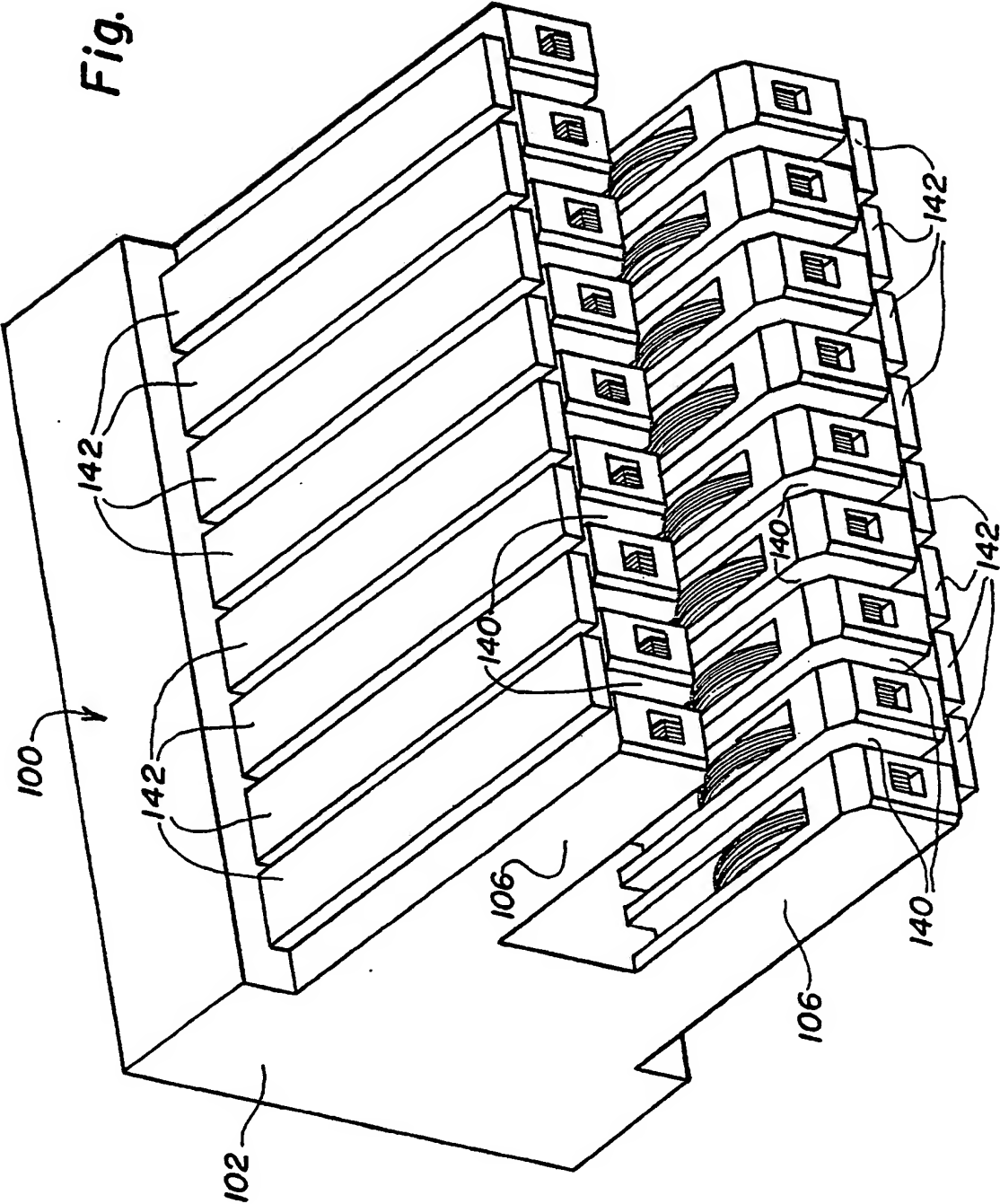


Fig. 11

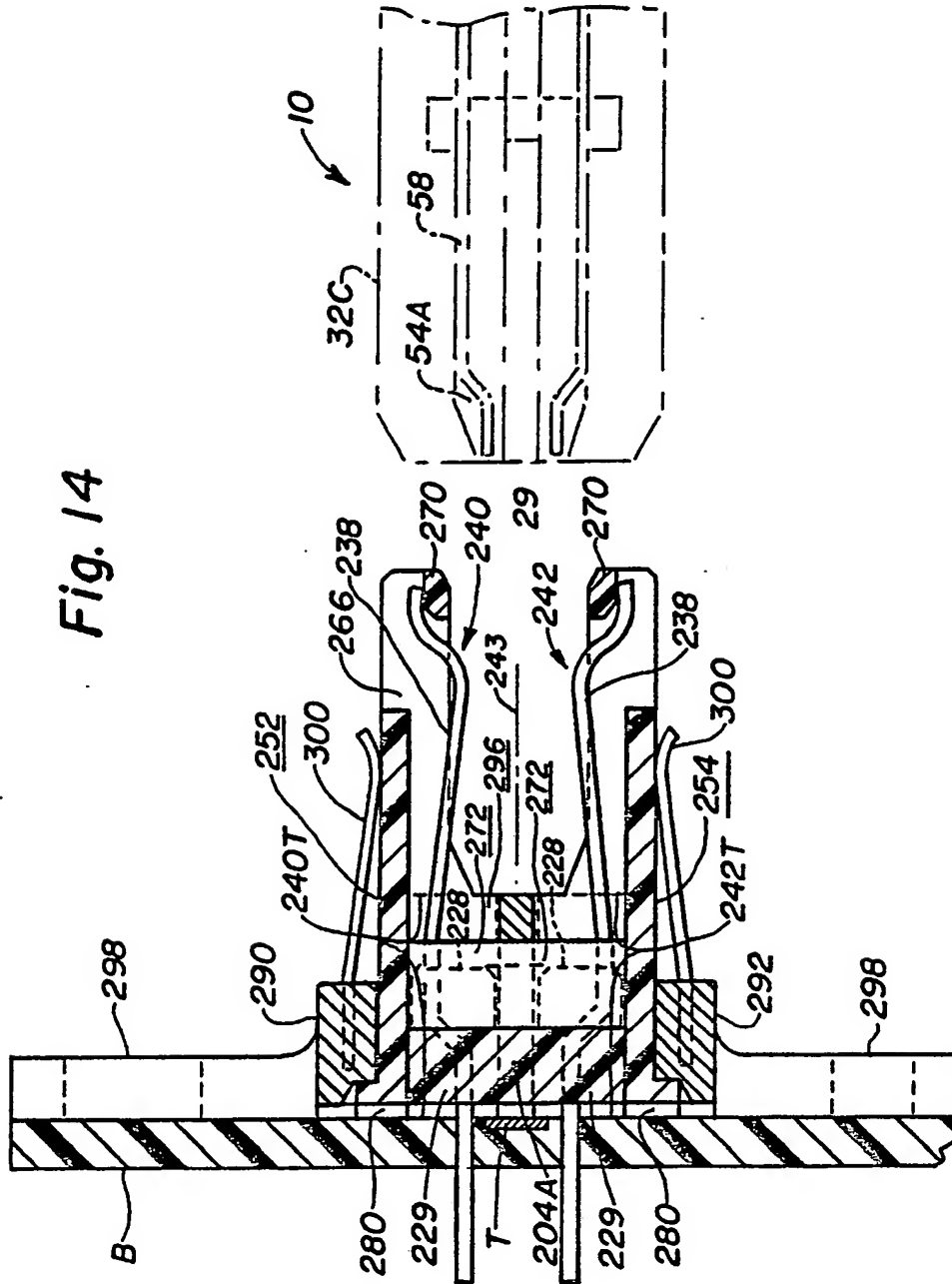
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Fig. 13



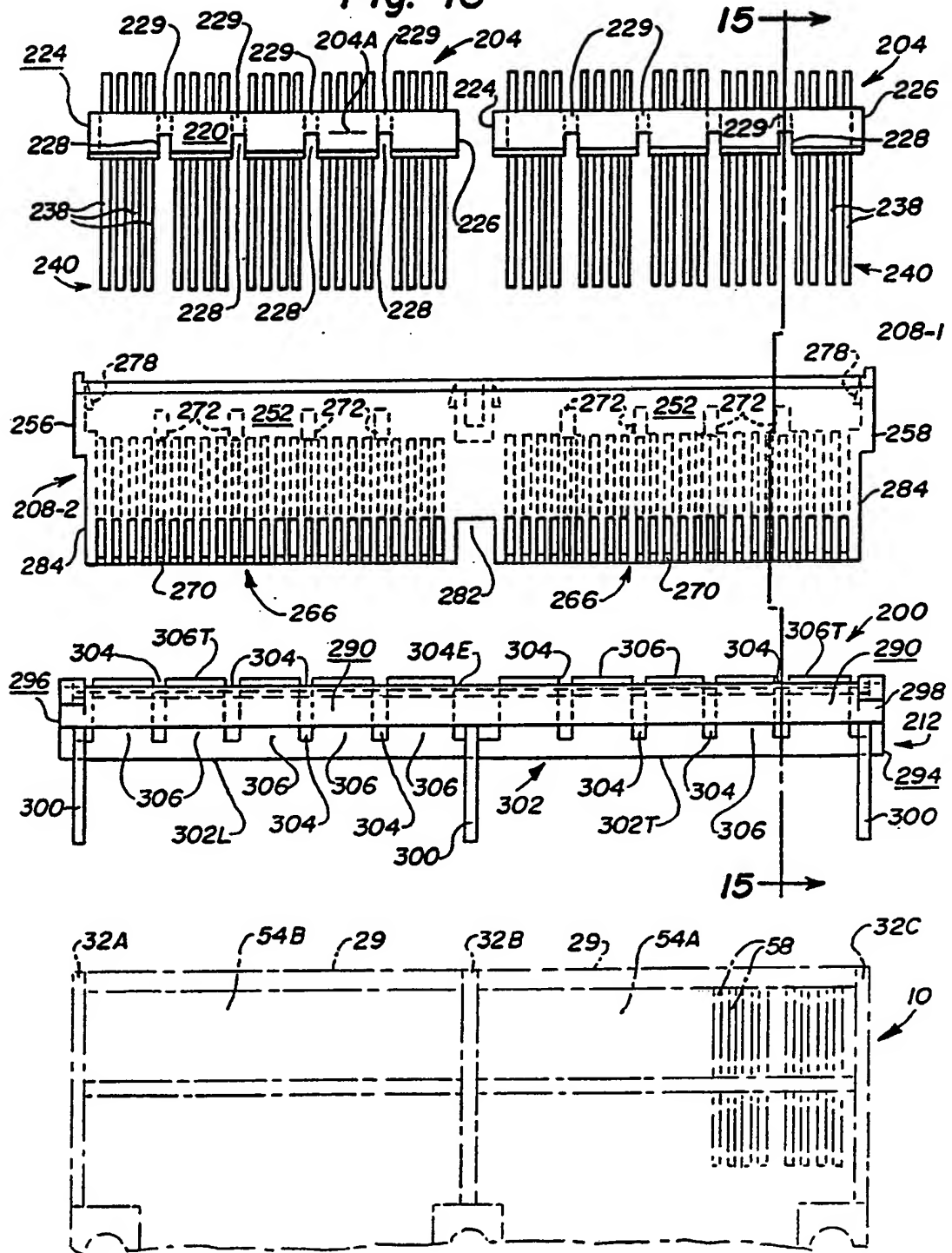
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Fig. 14



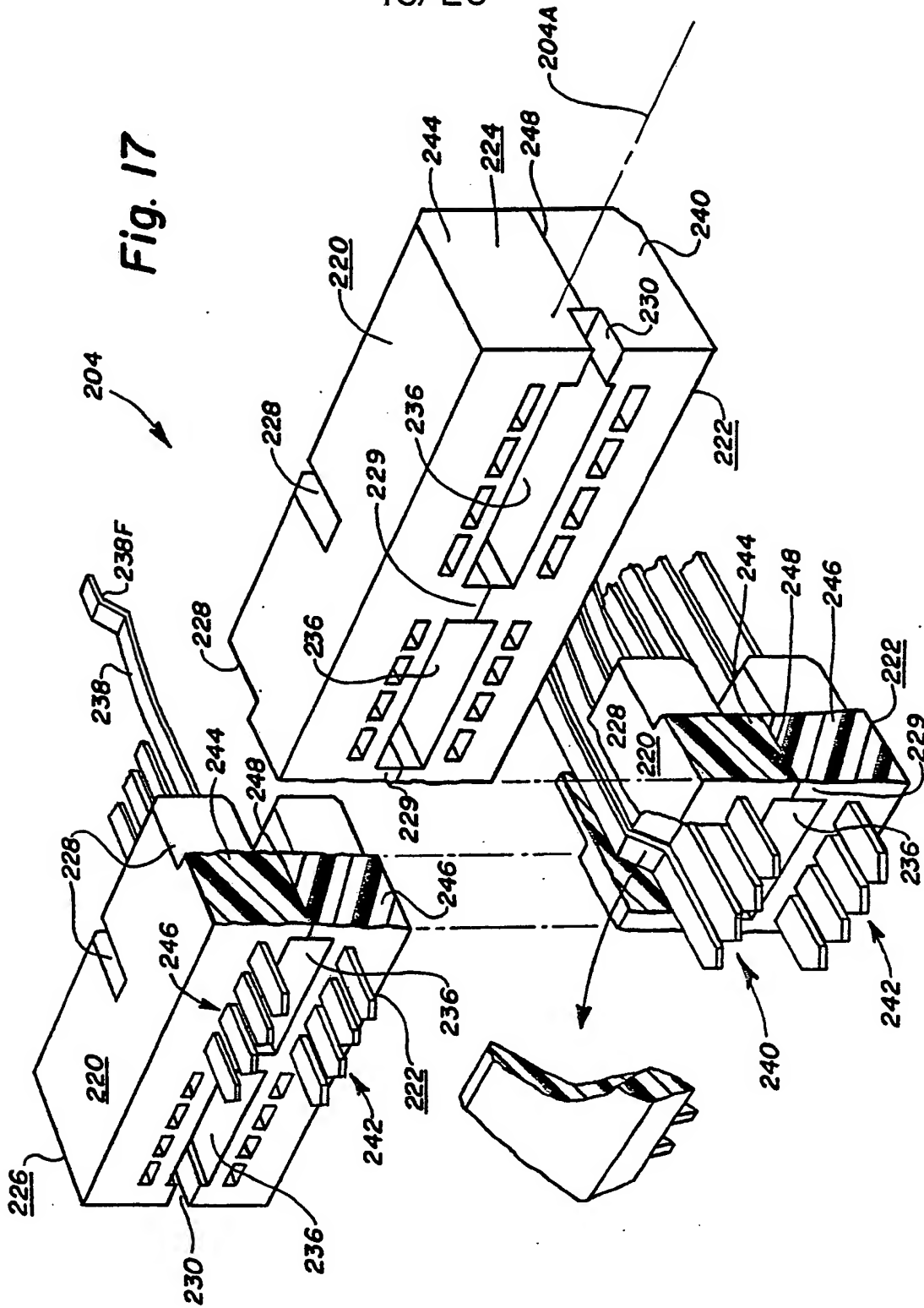
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Fig. 16



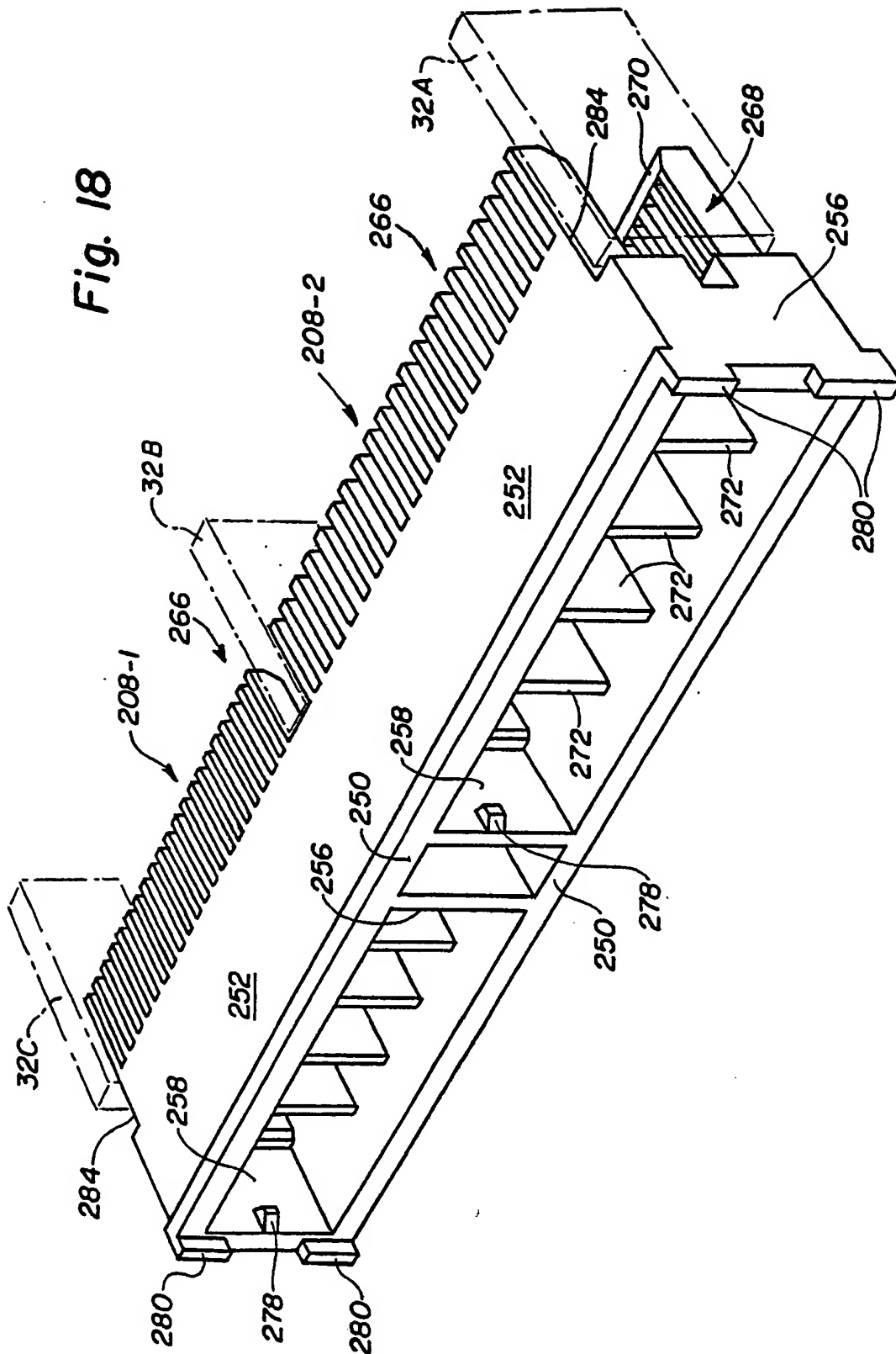
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Fig. 17



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Fig. 18



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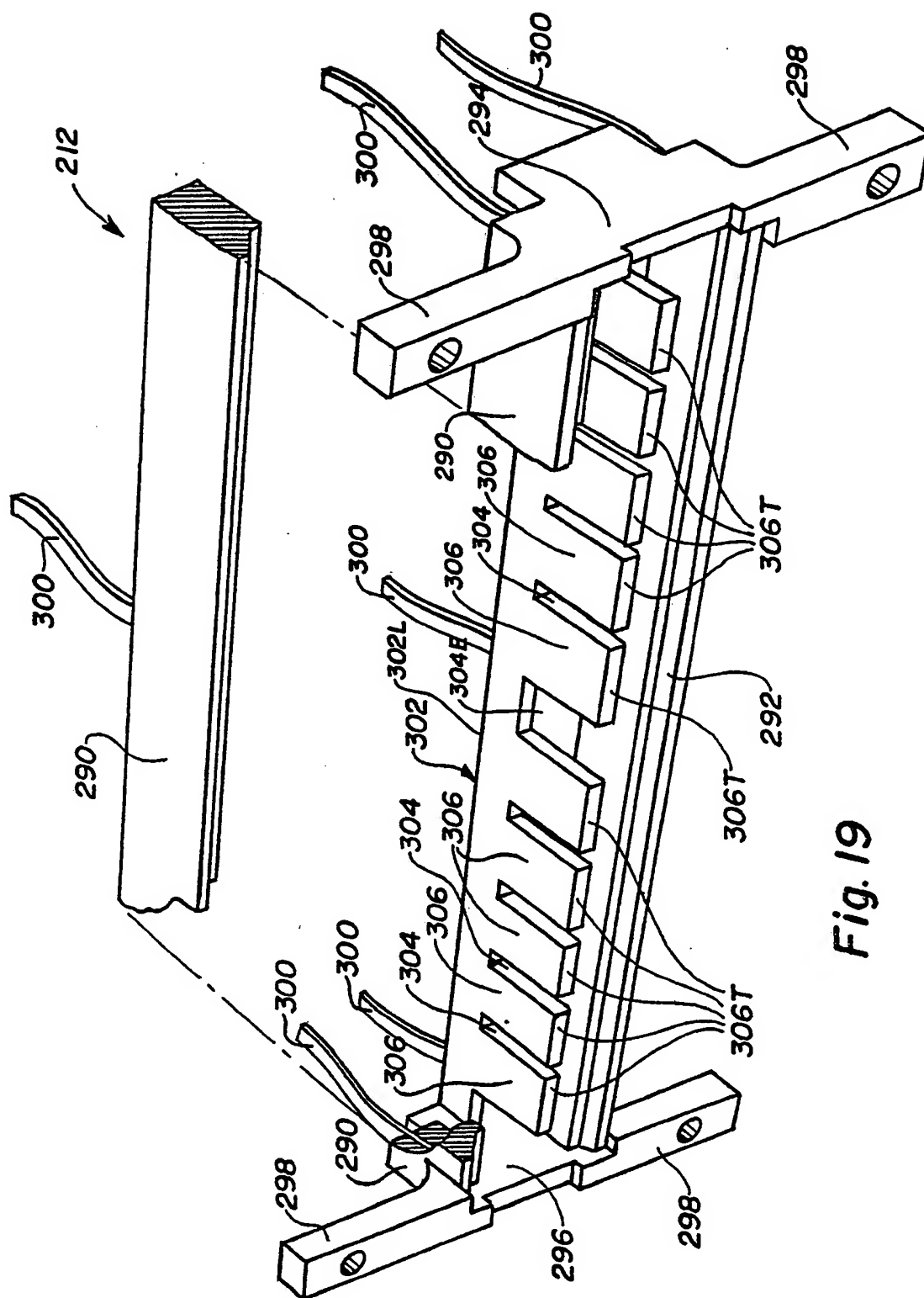


Fig. 19

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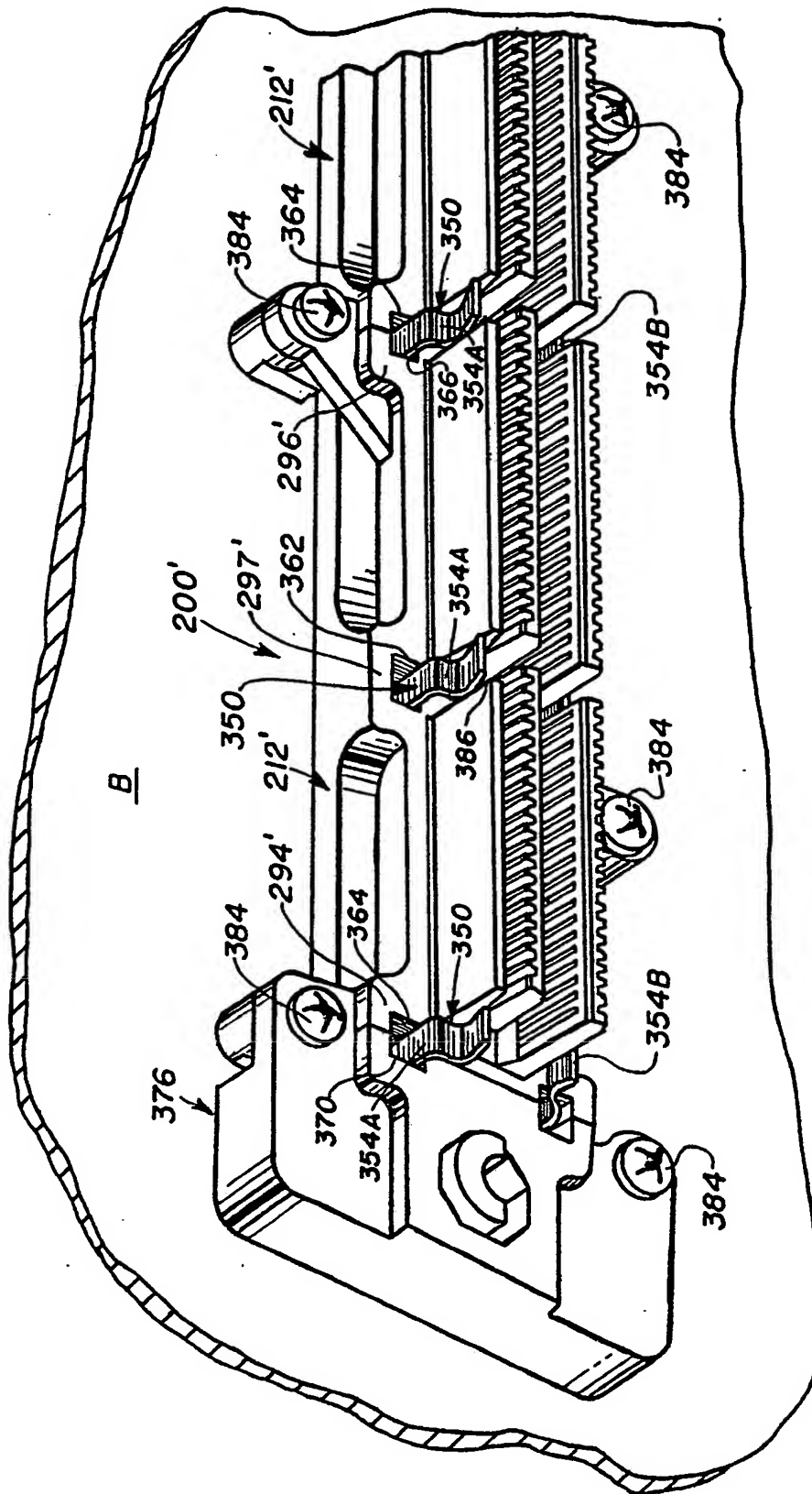


Fig. 21

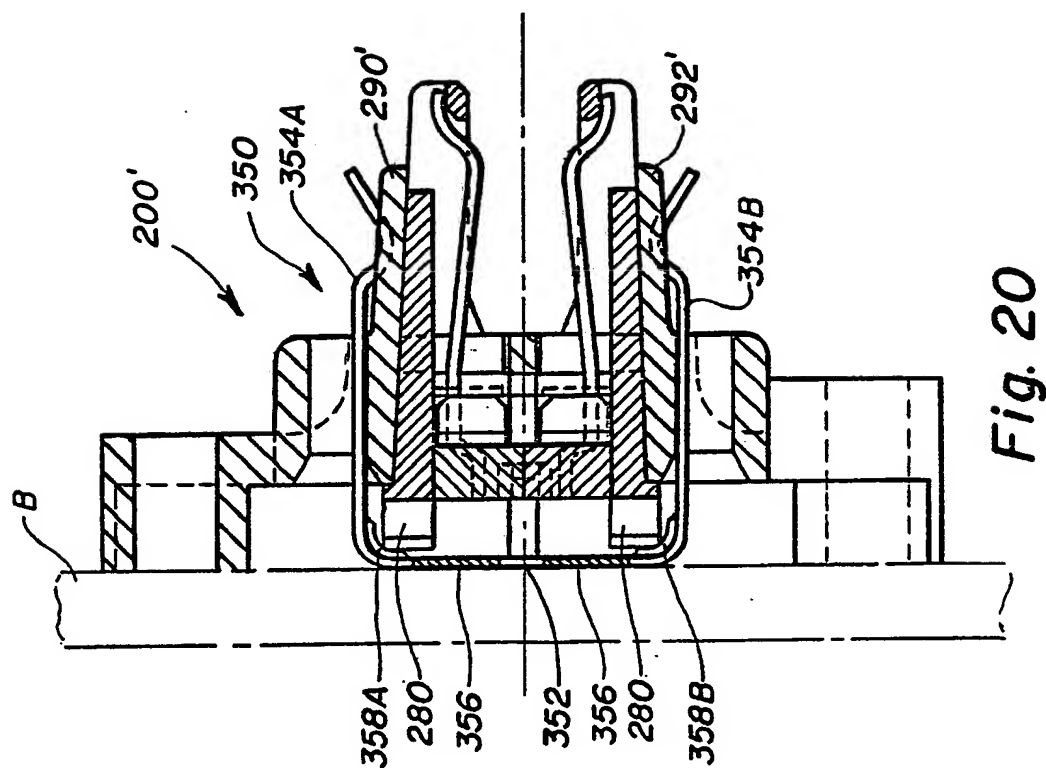


Fig. 20

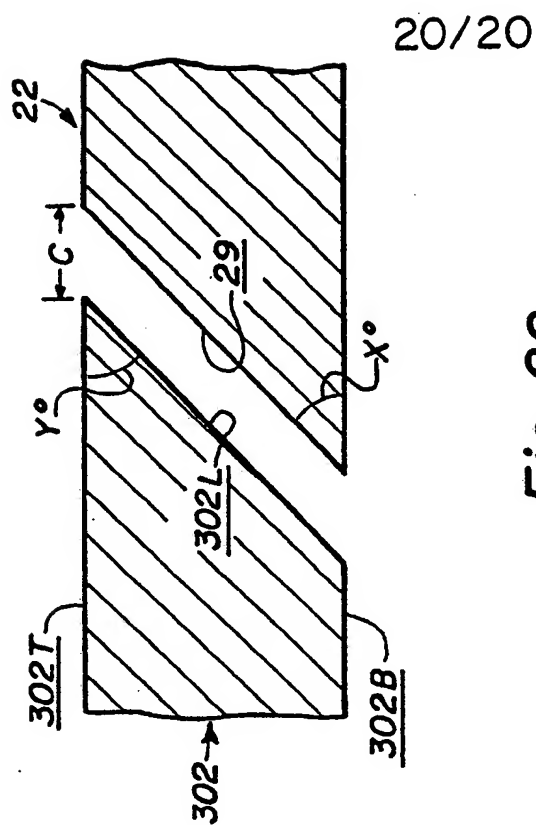


Fig. 22

INTERNATIONAL SEARCH REPORT

International Application No. **PCT/US89/02082**

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC (4): H01R 4/66 U.S. Cl.: 439/95, 108, 609																							
II. FIELDS SEARCHED <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black;">Minimum Documentation Searched ⁷</div> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 25%; border: 1px solid black;">Classification System</th> <th style="border: 1px solid black;">Classification Symbols</th> </tr> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: middle;">U.S.</td> <td style="border: 1px solid black;">439/92, 95, 108, 607, 608, 609</td> </tr> </table> <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black;">Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸</div>			Classification System	Classification Symbols	U.S.	439/92, 95, 108, 607, 608, 609																	
Classification System	Classification Symbols																						
U.S.	439/92, 95, 108, 607, 608, 609																						
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹ <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%; border: 1px solid black;">Category ⁹</th> <th style="border: 1px solid black;">Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²</th> <th style="width: 15%; border: 1px solid black;">Relevant to Claim No. ¹³</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td>U.S., A, 4,601,527 (Lenke) 22 July 1986 (entirety)</td> <td style="text-align: center; vertical-align: top;">1-12</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td>U.S., A, 4,616,893 (Feldman) 14 October 1986 (entirety)</td> <td style="text-align: center; vertical-align: top;">1-12</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td>U.S., A, 4,695,106 (Feldman et al) 22 September 1987 (entirety)</td> <td style="text-align: center; vertical-align: top;">1-12</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A,P</td> <td>U.S., A, 4,747,787 (Siwinski) 31 May 1988 (entirety)</td> <td style="text-align: center; vertical-align: top;">1-12</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">X,P</td> <td>U.S., A, 4,806,110 (Lindeman) 21 February 1989 (entirety)</td> <td style="text-align: center; vertical-align: top;">1, 2</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td>JP, A, 74,883 (Fujitsu) 23 June 1977 (entirety)</td> <td style="text-align: center; vertical-align: top;">1-12</td> </tr> </tbody> </table>			Category ⁹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³	A	U.S., A, 4,601,527 (Lenke) 22 July 1986 (entirety)	1-12	A	U.S., A, 4,616,893 (Feldman) 14 October 1986 (entirety)	1-12	A	U.S., A, 4,695,106 (Feldman et al) 22 September 1987 (entirety)	1-12	A,P	U.S., A, 4,747,787 (Siwinski) 31 May 1988 (entirety)	1-12	X,P	U.S., A, 4,806,110 (Lindeman) 21 February 1989 (entirety)	1, 2	A	JP, A, 74,883 (Fujitsu) 23 June 1977 (entirety)	1-12
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<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>¹⁰ * Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 50%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p> </div> </div>																							
IV. CERTIFICATION <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border: 1px solid black; vertical-align: top;"> Date of the Actual Completion of the International Search <div style="text-align: center;">19 JUNE 1989</div> </td> <td style="width: 50%; border: 1px solid black; vertical-align: top;"> Date of Mailing of this International Search Report <div style="text-align: center; font-size: 1.2em; font-weight: bold;">16 AUG 1989</div> </td> </tr> <tr> <td style="border: 1px solid black; vertical-align: top;"> International Searching Authority <div style="text-align: center;">ISA/US</div> </td> <td style="border: 1px solid black; vertical-align: top;"> Signature of Authorized Officer <div style="text-align: center;"> GARY F. PAUMEN </div> </td> </tr> </table>			Date of the Actual Completion of the International Search <div style="text-align: center;">19 JUNE 1989</div>	Date of Mailing of this International Search Report <div style="text-align: center; font-size: 1.2em; font-weight: bold;">16 AUG 1989</div>	International Searching Authority <div style="text-align: center;">ISA/US</div>	Signature of Authorized Officer <div style="text-align: center;"> GARY F. PAUMEN </div>																	
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